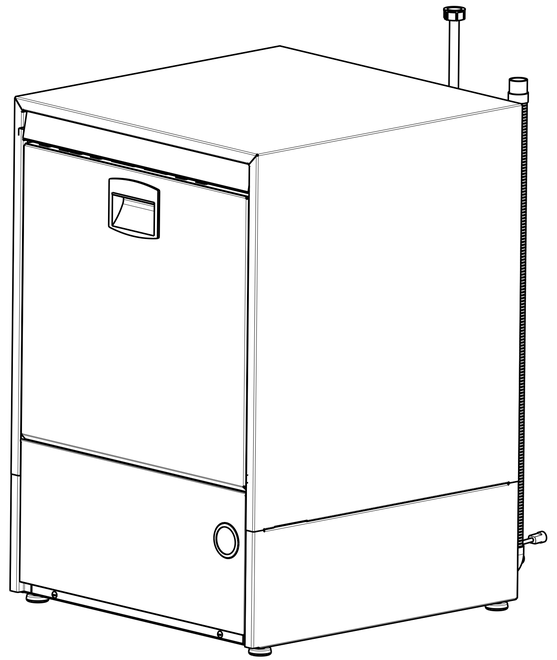
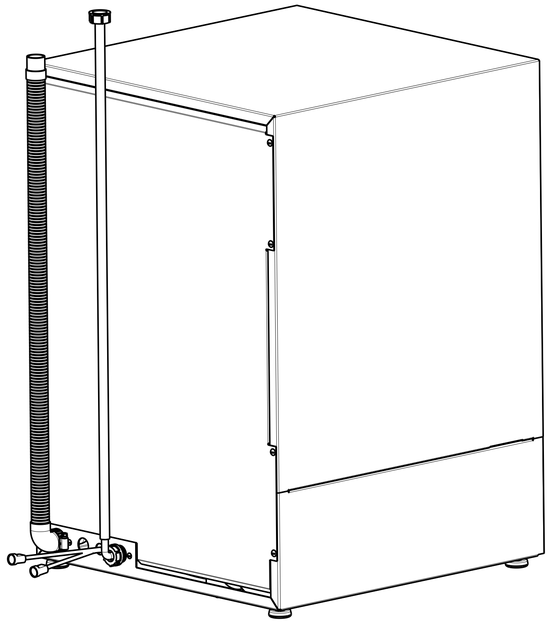
ITEM	PART NUMBER	QTY	DESCRIPTION
1	7007	4	LOCKWASHER, 1/4 S/S
2	7146	4	NUT, HEX HEAD 1/4 - 20
3	7285	16	LOCKWASHER, #10 S/S
4	8132	15	NUT, 10-32 HEX STAINLESS STEEL
5	8143	4	SCREW, 8-32 THREAD
6	8839	5	HEX NUT #10 - 24 STAINLESS STEEL
7	8844	15	WASHER, LOCK #6 S/S
8	8875	15	NUT, HEX 6-32 S/S
9	9561	15	SCREW, 10-32 x 5/8 TRUSS HEAD S/S
10	10310	5	WASHER, #8
11	12022	2	WASHER, 5/16" ID X 3/4" OD 14GA. S/S
12	70864	4	NUT, M3
13	81269	1	PUMP-UL HP HP 0.7 230V 60HZ
14	81270	1	BOARD, DISHWASHER 10 REV 1.0
15	81271	1	BOARD, DISH WASHER DISPLAY
16	81272	1	DRAIN PUMP 230VAC/50HZ
17	81273	1	SURFACE FILTER
18	81274	1	HEATING ELEMENT, 1.1/1.2 KW 230/240
19	81275	1	RING NUT PUMP
20	81276	1	O-RING, 95 X 75 X 3
21	81279	1	PUMP SUCTION FILTER
22	81280	1	TURRET FIXING NUT
23	81281	2	GUIDE PIPE
24	81282	1	UPPER S/S WASH ROTOR AXLE AP
25	81283	2	AP SEAL RING
26	81284	1	UNDER S/S WASH ROTOR AXLE
27	81285	1	AP UNDER TURRET S/S WASH ROTOR
28	81286	1	HEATING ELEMENT 6/6.5KW 230/240V
29	81287	1	BOILER
30	81290	2	S/S ROTOR WASH
31	81291	2	TOP/LOWER RINSE COMPLETE
32	81292	1	TOP TURRET
33	81294	1	NUT FOR TOP TURRET FIXING
34	81296	1	0-30 MBAR PRESSURE SWITCH
35	81297	2	AIR TRAP ASSEMBLY
36	81298	1	SUCTION PIPE
37	81299	2	WASH-ARM CUP
38	81300	2	WASH-ARM BUSHING
39	81301	4	BRACKET, BOILER
40	81302	1	O-RING
41	81303	1	RIGHT LOCK FOR DOOR HINGE
42	81304	1	LEFT LOCK FOR DOOR HINGE
43	81305	1	SAFETY THERMOSTAT
44	81306	1	INJECTOR, COMPLETE STAINLESS STEEL
45	81307	1	DOOR ASSEMBLY UC20
46	81309	1	TANK ASSEMBLY UC20
47	81311	1	BACK PANEL UC20
48	81312	1	PANEL, FRONT UC20
49	81314	1	WELDMENT, BASE
50	81315	4	LEVELING LEG
51	81316	1	ELECTRIAL HARNESS UC20
52	81317	1	CONTACTOR 60A/ 600A, COIL 200-240V
53	81318	1	SINGLE SOLENOID VALVE
54	81319	1	OVERLAY UC20
55	81320	1	TOP DELIVERY PIPE EPDM
56	81321	1	LOW DELIVERY PIPE
57	81322	2	O-RING, 14 X 8 1.5 METRIC
58	81323	3	NUT, M8 STAINLESS STEEL
59	81324	2	057 X 43 X 1,5 PLANE O-RING
60	81327	1	INLINE PRESSURE GAUGE
61	81328-A	2	81328 HOSE, 1/2" X 2.5" LONG
62	81328-B	1	81328 HOSE, 1/2" X 55" LONG
63	81328-C	1	81328 HOSE, 1/2" X 15" LONG
64	81328-D	1	81328 HOSE, 1/2" X 18" LONG
65	81331	1	THERMOCOUPLE BOOSTER
66	81332	1	THERMOCOUPLE SURFACE MOUNT
67	81333	1	TEE, NYLON 1/2 X 1/2 X 1/4
68	81336	1	GERMAC DETERGENT PUMP
69	81337	2	FILTER, SMALL
70	81339	1	TERMINAL BORD 600VAC, 40A
71	81340	1	EPDM DRAIN PIPE
72	81340-A	1	81340 DRAIN PIPE CUT TO FIT
73	81341	1	DISCHARGE PIPE
74	81342	1	NUT, VALVE
75	81343	1	COVER, VALVE
76	81344	1	GASKET, VALVE
77	81345	1	5/8" SPHERE, VALVE
78	81347	1	VELVE BODY CENTER
79	81348	1	WATER HOSE
80	81349	1	DRAIN HOSE
81	81350	1	GERMAC RINSE AID DISPENSER
82	81372	2	BRACKET SPRING
83	81382	1	ASSEMBLY SHELL UC20
84	81383	1	ASSEMBLY ELECTICAL PANEL
85	81388	1	ASSEMBLY, RINSE DETERGENT BRACKET
86	81460	1	HOSE, 1/4"
87	81495	1	LINEAR PRESSURE SWITCH WIRING
88	81496	1	DRAIN PIPE
89	81503	1	INSULATION TANK & DOOR KIT UC20 81329
90	81504	1	INSULATION TANK & DOOR KIT UC20 81329
91	81505	1	INSULATION TANK & DOOR KIT UC20 81329
92	81506	1	INSULATION, BOILER KIT UC20 81288
93	81507	1	INSULATION, BOILER KIT UC20 81288
94	81514	1	RIGHT SCRAP TRAY
95	81533	2	PRECISION MUSIC WIRE EXTENSION SPRING
96	81534-A	1	81534 HOSE, 3/8" X 25" LONG
97	81534-B	1	81534 HOSE, 3/8" X 25" LONG
98	81596	1	INLINE PRESSURE GUAGE
99	81597	1	TEE, NYLON 1/2 X 1/2 X 1/4
100	81605	6	UC20 ELECTRIC SNUBBER
101	81608-A	1	81608 TUBING, CLEAR PLOYURETHANE 39" LONG
102	81608-B	1	81608 TUBING, CLEAR PLOYURETHANE 57" LONG
103	81609	1	81609 TUBING, TRANSLUCENT BLUE 57" LONG
104	81610	1	BRACKET, PRESSURE SWITCH
105	81613	1	CAPLUG
106	81614	1	OVERLAY QUICK START UC20
107	81615	2	NUT, M3
108	81616	1	CLAMP, HOSE SIZE #36
109	81617	1	CLAMP, HOSE SIZE #32
110	81618	6	CLAMP, HOSE SIZE #16
111	81619	5	CLAMP, HOSE SIZE #10
112	81620	10	CLAMP, HOSE SIZE #6
113	81621	6	CLAMP, HOSE SIZE #4
114	81655	1	PRESSURE SWITCH
115	81656-A	2	81656 RUBBER SEAL .594 X .105 X 18" LONG
116	81656-B	1	81656 RUBBER SEAL .594 X .105 X 18" LONG
117	81658	2	PULL, STRAINER
118	81663-A	1	81663 HOSE, 9/32" OD X 5/32" ID X 30" LONG
119	81663-B	1	81663 HOSE, 9/32" OD X 5/32" ID X 30" LONG
120	81664	4	CLAMP, SPRING 1/4
121	81763	4	SCREW, 10 - 32 X .500
122	81767	1	ASSEMBLY, CONTROLLER BRACKET
123	CMSWMAG	1	SWITCH, MAGNETIC SPST 3/8" DIA
124	CMXFMR	1	TRANSFORMER, INPUT 120V OUTPUT 24V

REV	ECN	DESCRPTION	BY	DATE





ALL DIMENSION IN INCHES

UNLESS OTHERWISE SPECIFIED

TOLERANCES UNLESS OTHERWISE SPECIFIED

2 PL. .XX ± .03
3 PL. .XXX ± .005
ANGULAR ±1°

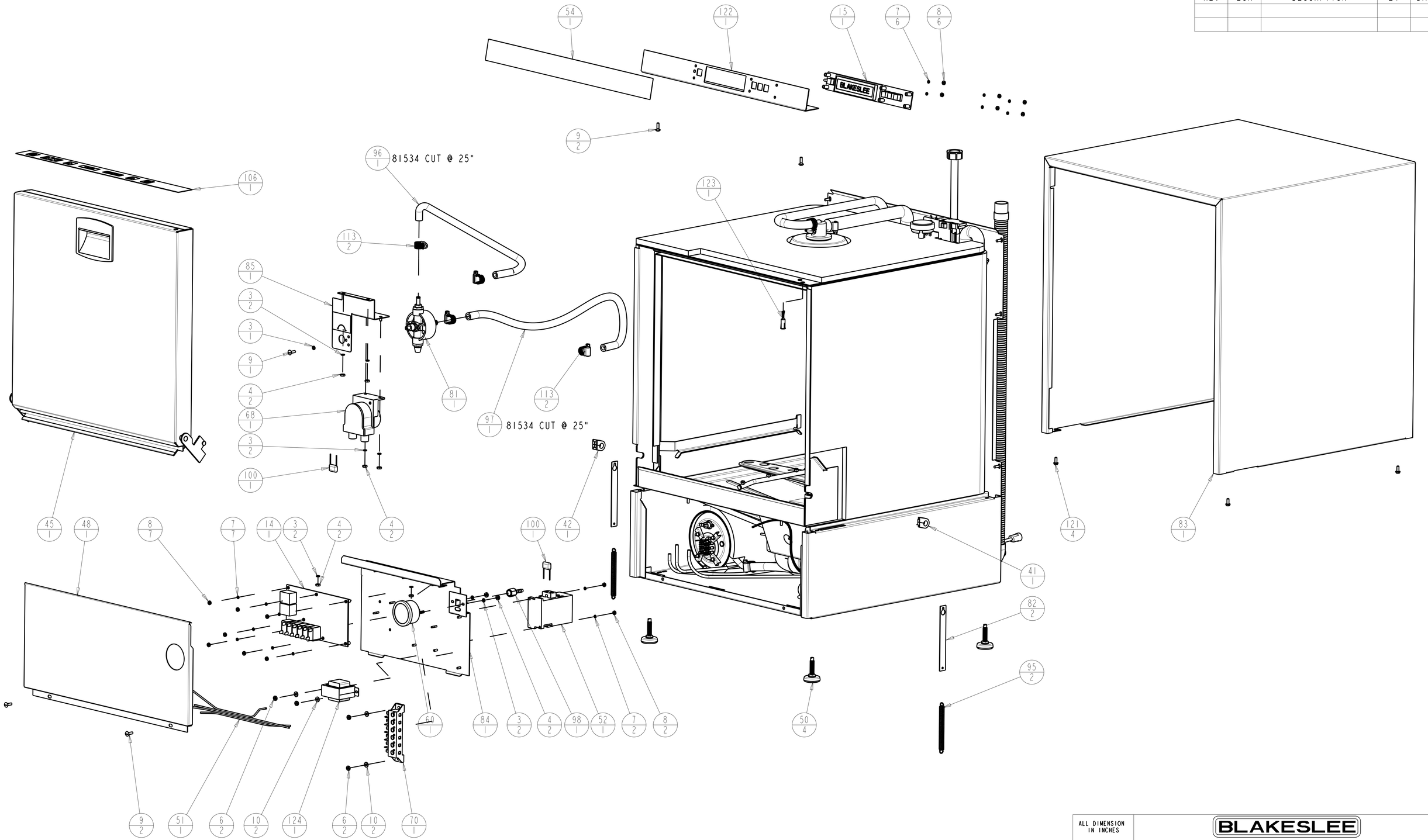
ASSEM

BLAKESLEE

A DIVISION OF THE LEGACY COMPANIES

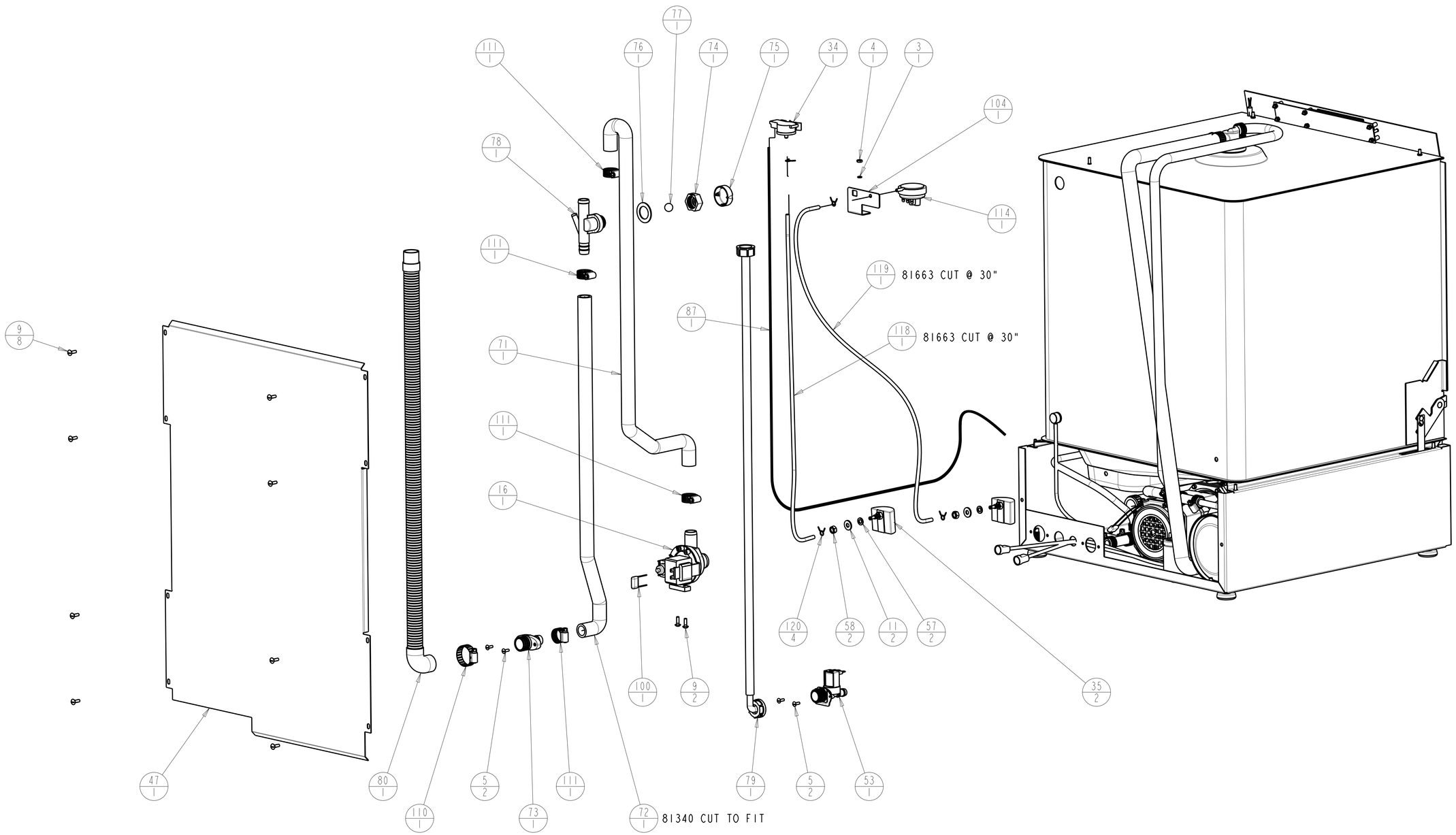
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SAK	Jun-13-14	UC20-SERVICE	
CHECKED BY:	DATE:	MATERIAL:	
SCALE:	SHEET	PART NUMBER	DRW SIZE / REVISION
0.200	1 OF 5	UC20-SERVICE	D

REV	ECN	DESCRPTION	BY	DATE



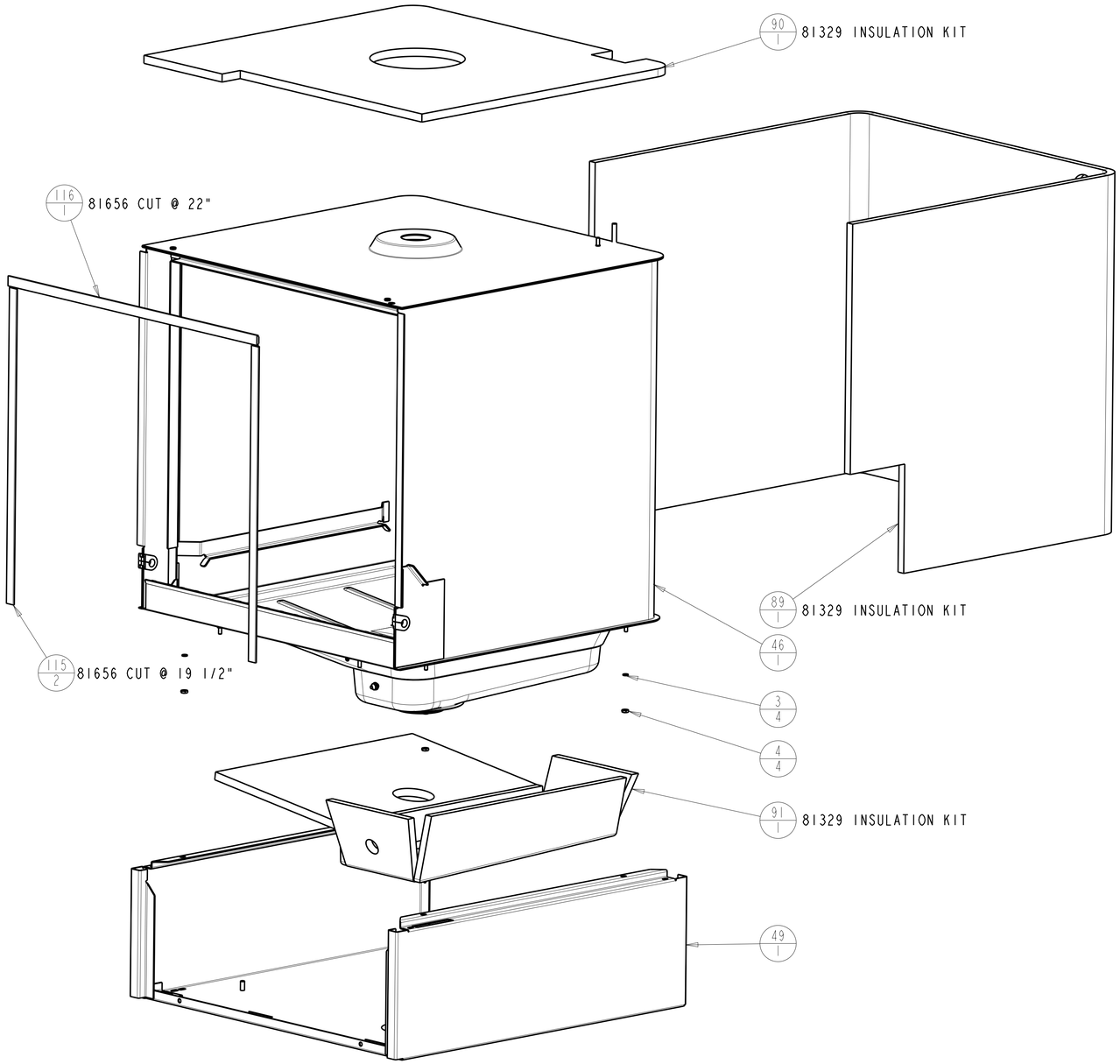
ALL DIMENSION IN INCHES UNLESS OTHERWISE SPECIFIED TOLERANCES UNLESS OTHERWISE SPECIFIED 2 PL. .XX ± .03 3 PL. .XXX ± .005 ANGULAR ±1°	BLAKESLEE A DIVISION OF THE LEGACY COMPANIES			
	DRAWN BY:	DATE: Jun-23-14	DESCRIPTION: &dwg_title	
	CHECKED BY:	DATE:	MATERIAL:	
SCALE: ASSEM	SCALE: 0.250	SHEET 2 OF 5	PART NUMBER UC20-SERVICE	DRW SIZE D / REVISION

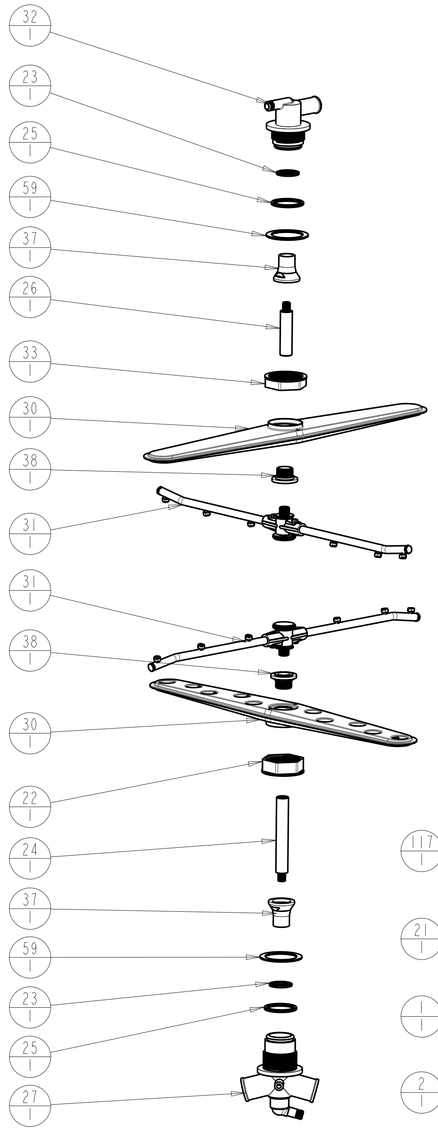
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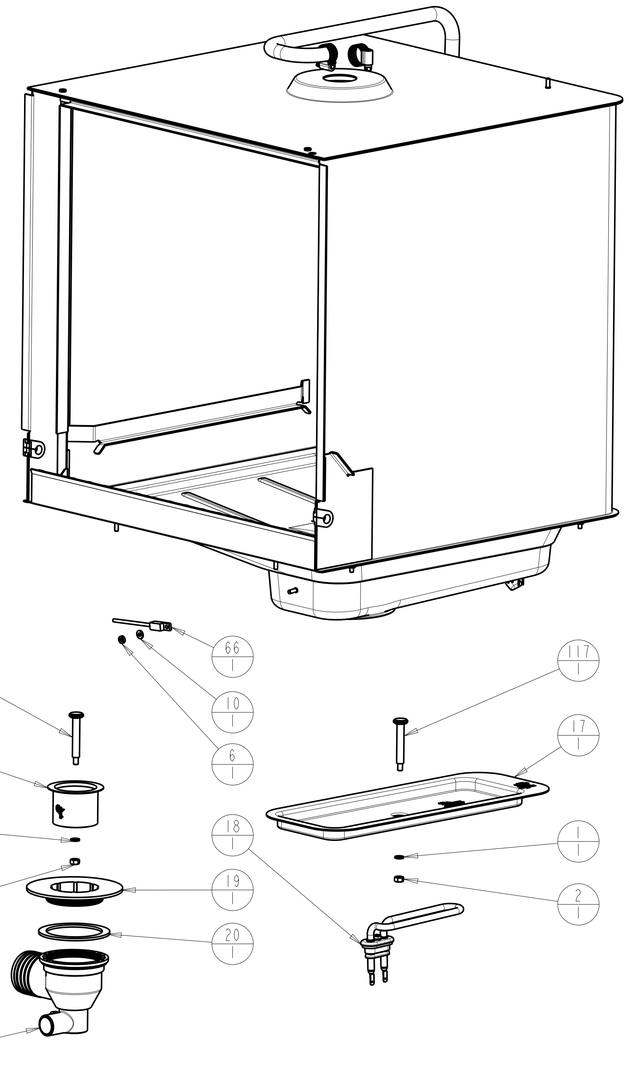


ALL DIMENSION IN INCHES UNLESS OTHERWISE SPECIFIED TOLERANCES UNLESS OTHERWISE SPECIFIED 2 PL. .XX ± .03 3 PL. .XXX ± .005 ANGULAR ±1°	BLAKESLEE A DIVISION OF THE LEGACY COMPANIES			
	DRAWN BY:	DATE: Jun-26-14	DESCRIPTION:	
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REV	ECN	DESCRPTION	BY	DATE

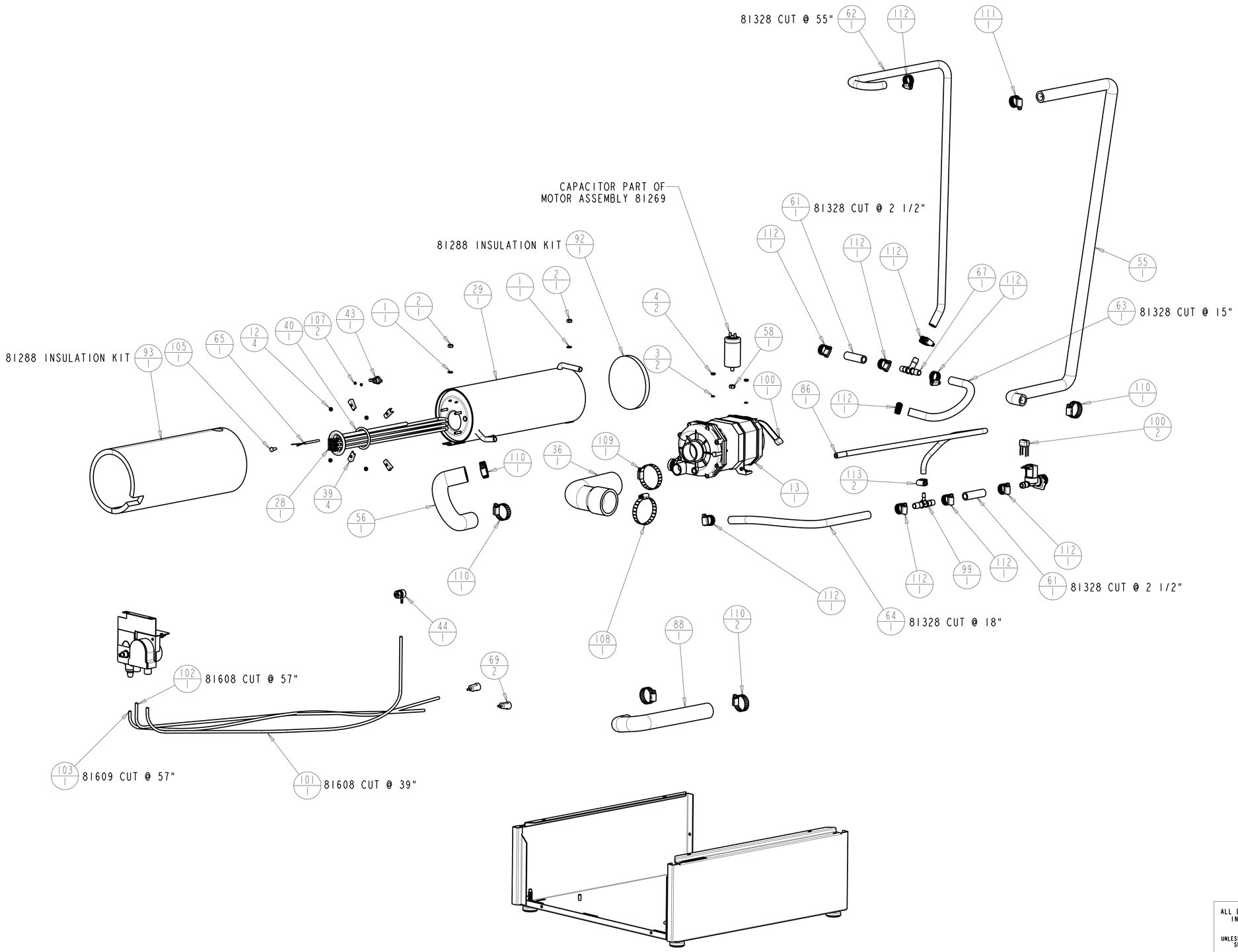






ALL DIMENSION IN INCHES UNLESS OTHERWISE SPECIFIED TOLERANCES UNLESS OTHERWISE SPECIFIED 2 PL. .XX ± .03 3 PL. .XXX ± .005 ANGULAR ±1°	BLAKESLEE A DIVISION OF THE LEGACY COMPANIES			
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REV	ECN	DESCRPTION	BY	DATE



ALL DIMENSION IN INCHES UNLESS OTHERWISE SPECIFIED TOLERANCES UNLESS OTHERWISE SPECIFIED 2 PL. .XX ± .03 3 PL. .XXX ± .005 ANGULAR ±1°	BLAKESLEE A DIVISION OF THE LEGACY COMPANIES			
	DRAWN BY:	DATE: Jun-26-14	DESCRIPTION:	
	CHECKED BY:	DATE:	MATERIAL:	
ASSEM	SCALE: 0.200	SHEET 5 OF 5	PART NUMBER UC20-SERVICE	DRW SIZE D / REVISION