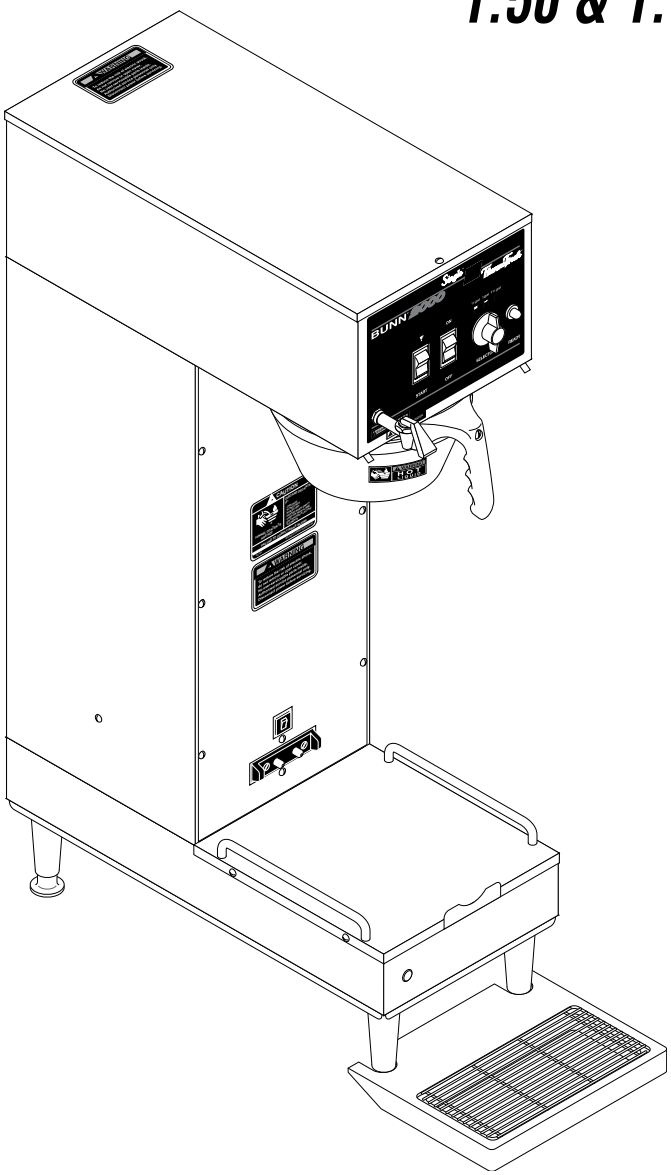
BUNN®

SINGLE® SH

1.50 & 1.75 GALLON

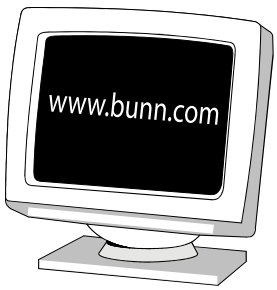


ILLUSTRATED PARTS CATALOG

Designs, materials, weights, specifications, and dimensions for equipment or replacement parts are subject to change without notice.

BUNN-O-MATIC CORPORATION

POST OFFICE BOX 3227
SPRINGFIELD, ILLINOIS 62708-3227
PHONE: (217) 529-6601 FAX: (217) 529-6644



28168.0001A 6/12 ©2012 Bunn-O-Matic Corporation

BUNN-O-MATIC COMMERCIAL PRODUCT WARRANTY

Bunn-O-Matic Corp. ("BUNN") warrants equipment manufactured by it as follows:

1) Airpots, thermal carafes, decanters, GPR servers, iced tea/coffee dispensers, MCP/MCA pod brewers thermal servers and Thermofresh servers (mechanical and digital)- 1 year parts and 1 year labor.
2) All other equipment - 2 years parts and 1 year labor plus added warranties as specified below:
    a) Electronic circuit and/or control boards - parts and labor for 3 years.
    b) Compressors on refrigeration equipment - 5 years parts and 1 year labor.
    c) Grinding burrs on coffee grinding equipment to grind coffee to meet original factory screen sieve analysis - parts and labor for 4 years or 40,000 pounds of coffee, whichever comes first.

These warranty periods run from the date of installation BUNN warrants that the equipment manufactured by it will be commercially free of defects in material and workmanship existing at the time of manufacture and appearing within the applicable warranty period. This warranty does not apply to any equipment, component or part that was not manufactured by BUNN or that, in BUNN's judgment, has been affected by misuse, neglect, alteration, improper installation or operation, improper maintenance or repair, non periodic cleaning and descaling, equipment failures related to poor water quality, damage or casualty. In addition, the warranty does not apply to replacement of items subject to normal use including but not limited to user replaceable parts such as seals and gaskets. This warranty is conditioned on the Buyer 1) giving BUNN prompt notice of any claim to be made under this warranty by telephone at (217) 529-6601 or by writing to Post Office Box 3227, Springfield, Illinois 62708-3227; 2) if requested by BUNN, shipping the defective equipment prepaid to an authorized BUNN service location; and 3) receiving prior authorization from BUNN that the defective equipment is under warranty.

THE FOREGOING WARRANTY IS EXCLUSIVE AND IS IN LIEU OF ANY OTHER WARRANTY, WRITTEN OR ORAL, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF EITHER MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. The agents, dealers or employees of BUNN are not authorized to make modifications to this warranty or to make additional warranties that are binding on BUNN. Accordingly, statements by such individuals, whether oral or written, do not constitute warranties and should not be relied upon.

If BUNN determines in its sole discretion that the equipment does not conform to the warranty, BUNN, at its exclusive option while the equipment is under warranty, shall either 1) provide at no charge replacement parts and/or labor (during the applicable parts and labor warranty periods specified above) to repair the defective components, provided that this repair is done by a BUNN Authorized Service Representative; or 2) shall replace the equipment or refund the purchase price for the equipment.

THE BUYER'S REMEDY AGAINST BUNN FOR THE BREACH OF ANY OBLIGATION ARISING OUT OF THE SALE OF THIS EQUIPMENT, WHETHER DERIVED FROM WARRANTY OR OTHERWISE, SHALL BE LIMITED, AT BUNN'S SOLE OPTION AS SPECIFIED HEREIN, TO REPAIR, REPLACEMENT OR REFUND.

In no event shall BUNN be liable for any other damage or loss, including, but not limited to, lost profits, lost sales, loss of use of equipment, claims of Buyer's customers, cost of capital, cost of down time, cost of substitute equipment, facilities or services, or any other special, incidental or consequential damages.

392, AutoPOD, AXIOM, BrewLOGIC, BrewMETER, Brew Better Not Bitter, BrewWISE, BrewWIZARD, BUNN Espress, BUNN Family Gourmet, BUNN Gourmet, BUNN Pour-O-Matic, BUNN, BUNN with the stylized red line, BUNNlink, Bunn-OMatic, Bunn-O-Matic, BUNNserve, BUNNSERVE with the stylized wrench design, Cool Froth, DBC, Dr. Brew stylized Dr. design, Dual, Easy Pour, EasyClear, EasyGard, FlavorGard, Gourmet Ice, Gourmet Juice, High Intensity, iMIX, Infusion Series, Intellisteam, My Café, Phase Brew, PowerLogic, Quality Beverage Equipment Worldwide, Respect Earth, Respect Earth with the stylized leaf and coffee cherry design, Safety-Fresh, savemycoffee.com, Scale-Pro, Silver Series, Single, Smart Funnel, Smart Hopper, SmartWAVE, Soft Heat, SplashGard, The Mark of Quality in Beverage Equipment Worldwide, ThermoFresh, Titan, trifecta, Velocity Brew, A Partner You Can Count On, Air Brew, Air Infusion, Beverage Bar Creator, Beverage Profit Calculator, Brew better, not bitter., BUNNSource, Coffee At Its Best, Cyclonic Heating System, Daypart, Digital Brewer Control, Nothing Brews Like a BUNN, Pouring Profits, Signature Series, Tea At Its Best, The Horizontal Red Line, Ultra are either trademarks or registered trademarks of Bunn-O-Matic Corporation.

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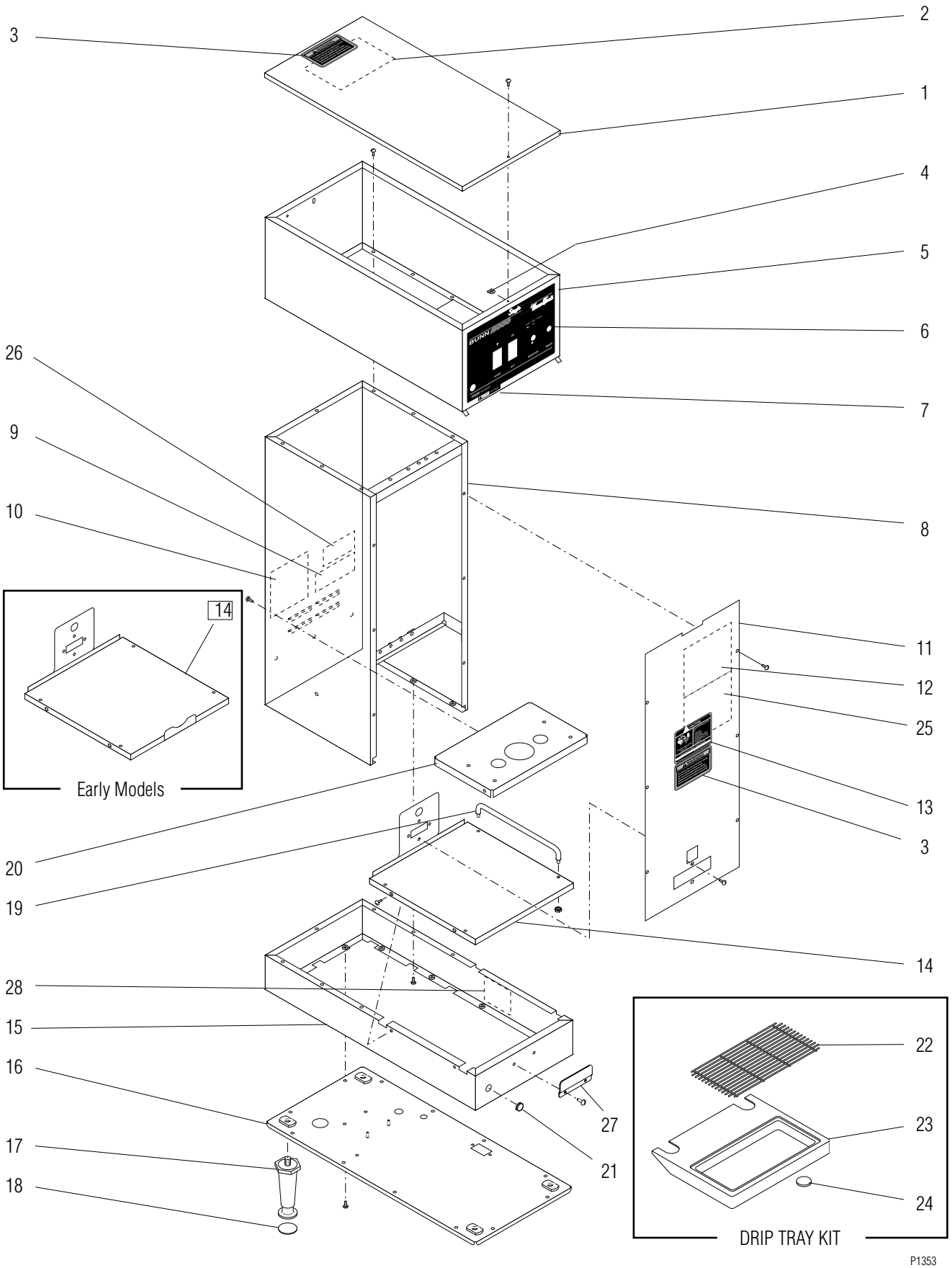
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DRIP TRAY KIT

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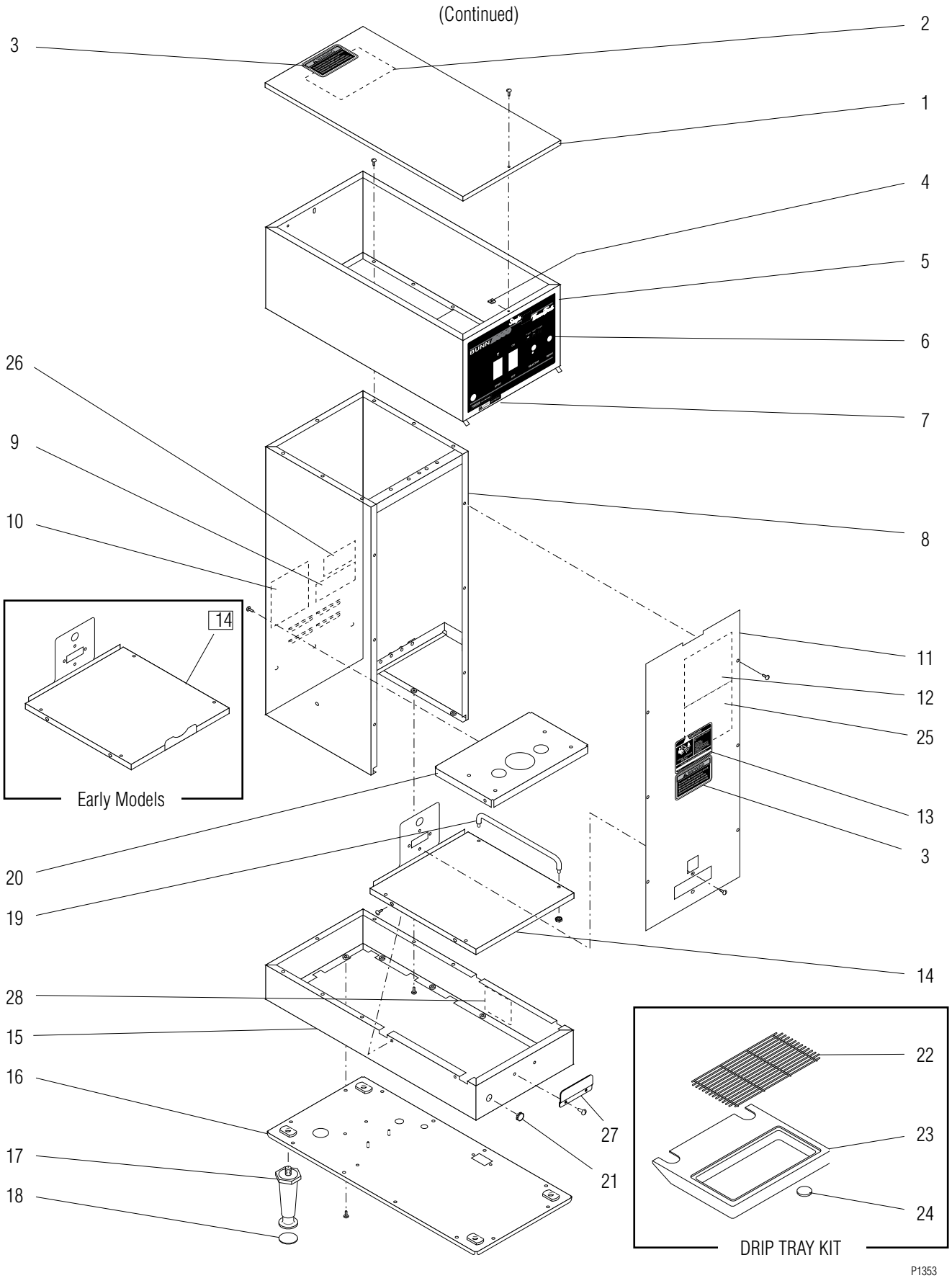
BASE - TRUNK - HOOD - COVERS & PANELS

ITEM	PART NO.	QTY.	DESCRIPTION
1	25766.0000	1	Cover, Top (Includes item 2 & 3)
	25766.0001	1	Cover, Top BLK (Includes item 2 & 3)
	25756.0000	1	Cover, Top (Includes item 2 & 3) (DBC Models)
	02336.0000	1	Screw, Truss Head #4 - 40 x .375"
2	25151.0000	1	Shield, Insulator
3	37881.0000	2	Decal, Warning - No Serviceable Parts
4	00916.0000	1	Clip, J-Type #4 - 40
5	26306.0002	1	Hood W/Decals, 120V (Includes item 6) (1.75 Gal Models)
	26306.0003	1	Hood W/Decals, 120V (Includes item 6) (1.50 Gal Models)
	23417.0006	1	Hood W/Decals, BLK 120V (Includes item 6)(1.50 Gal Models)
	26306.0004	1	Hood W/Decals, 230V (Includes item 6)(1.50 Gal Models)
	02308.0000	7	Screw, Pan Head #8 - 32 x .375"
6	23024.0007	1	Decal, Control Panel, 120V (1.75 Gal Models)
	28166.0000	1	Decal, Control Panel, 120V (1.50 Gal Models)
	28166.0002	1	Decal, Control Panel, 230V (1.50 Gal Models w/Lower Faucet)
	28166.0003	1	Decal, Control Panel, 230V (1.50 Gal Models w/Upper Faucet)
7	20201.5600	1	Decal, Caution Hot Water (Early Brewers only)
8	23418.0002	1	Trunk W/Decals (Includes items 9 & 10)
	23418.0004	1	Trunk W/Decals BLK (Includes items 9 & 10)
9	00656.0001	1	Decal, Comply to Plumbing Code
10	00831.0000	1	Decal, Warning - Electrical
11	28191.0000	1	Panel W/Decals, Trunk (Includes items 12 & 13) (Prior to S.N. SNG0014000)
	28191.0001	1	Panel W/Decals, Trunk BLK (Includes items 2, 12 & 13)
	28191.0002	1	Panel W/Decals, Trunk (Includes items 12 & 13)(DBC Models)
	28191.0010	1	Panel W/Decals, Trunk, 120V (Includes items 12 & 13) (After S.N. SNG0014000)
	28191.0003	1	Panel W/Decals, Trunk, 230V (Includes items 12 & 13)
	01382.0003	8	Screw, Truss Head Locking #6 - 32 x .375"
12	28170.0000	1	Schematic (120/208V Brewers) (Prior to S.N. SNG0014000))
	28170.0003	1	Schematic (120/208V Brewers) (After S.N.SNG0014000)
	28170.0005	1	Schematic (230V Brewers with Product #27800.0010)
	28170.0006	1	Schematic (230V Brewers with Product #27800.0006, 27800.0014, 27800.0021)
	33824.0000	1	Schematic (120/208V Brewers with DBC)
13	00658.0000	1	Decal, Caution - Decanter/Funnel
14	27743.0000	1	Cover, Server Platform — Early models
	27743.0001	1	Cover, Server Platform BLK — Early models
	36407.0000	1	Cover, Server Platform — Late models
	36407.0001	1	Cover, Server Platform BLK — Late models
	01382.0003	4	Screw, Truss Head Locking #6 - 32 x .375"
15	26878.1000*	1	Base Housing, SST 120V — Models with welded server stops not available. Order Housings below.
	26878.1002*	1	Base Housing, BLK 120V — Models with welded server stops not available. Order Housings below.
	26878.0003*	1	Base Housing, SST 230V — Models with welded server stops not available. Order Housings below.
	26878.1004	1	Base Housing, SST 120V — Models with removable server stops
	26878.1005	1	Base Housing, SST 230V — Models with removable server stops
	26878.1006	1	Base Housing, BLK 120V — Models with removable server stops
	02308.0000	7	Screw, Pan Head #8 - 32 x .375"

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* Indicates the part number listed is for reference only. See DESCRIPTION for possible service replacement.

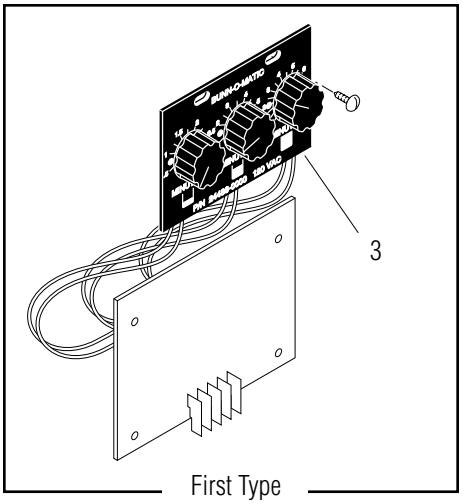
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DRIP TRAY KIT
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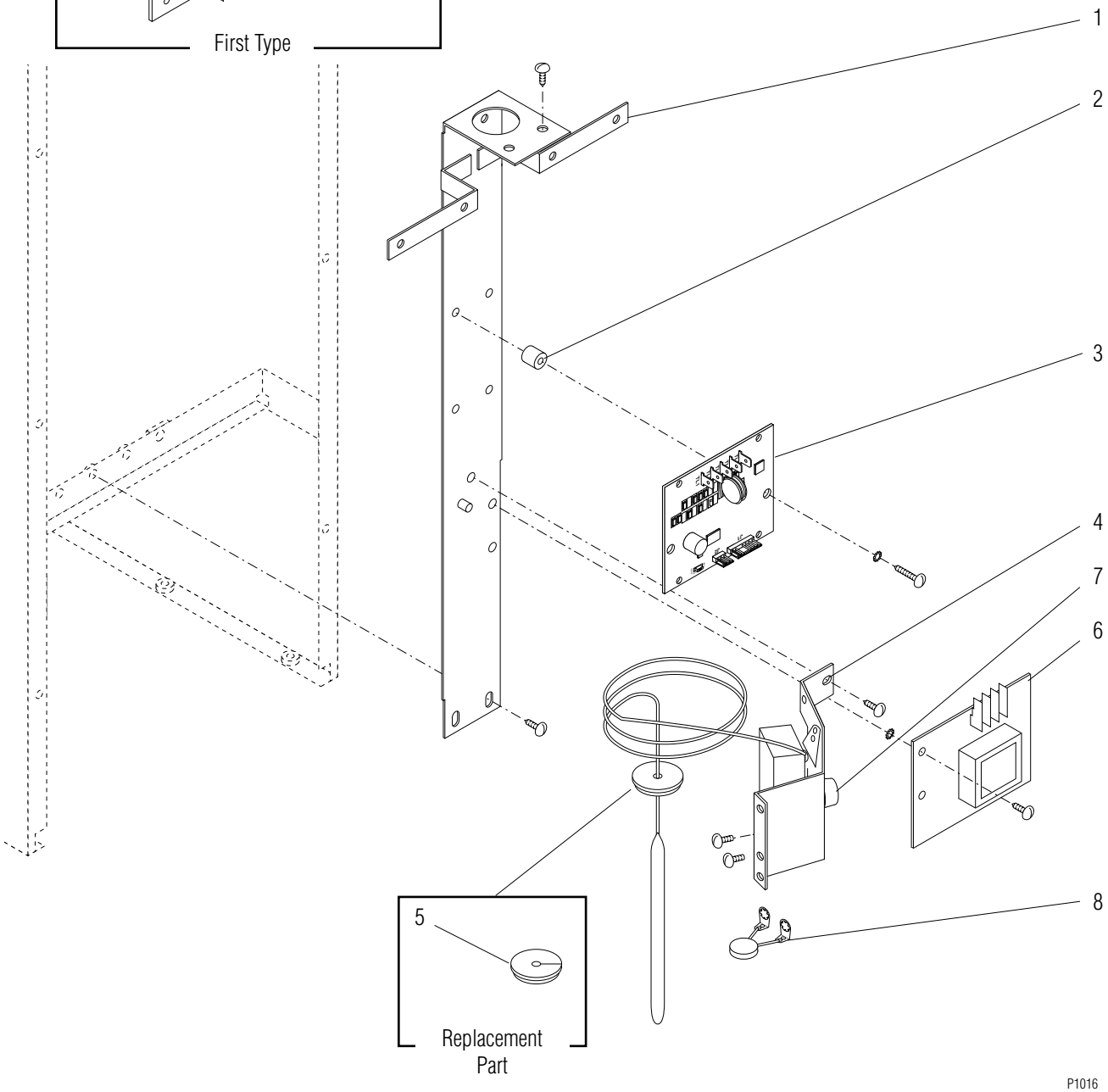
BASE - TRUNK - HOOD - COVERS & PANELS

ITEM	PART NO.	QTY.	DESCRIPTION
16	27763.0000	1	Cover, Bottom (120V, 200V & 230V models)
	27763.0006	1	Cover, Bottom (120V models with Main Power Switch)
	27763.0001	1	Cover, Bottom (120V models with Black Decor)
	02308.0000	12	Screw, Pan Head #8 - 32 x .375"
17	26528.0000	4	Leg, 4.0" Plastic — See item 30
18	03996.0000	4	Pad, Anti Skid — See item 30
19	12249.0001	2	Guide Rail
	12249.0007	2	Guide Rail (Models with Black Decor)
	00970.0000	4	Nut, Keps #8 - 32
20	26207.0000	1	Plate, Tank Mounting
	02308.0000	5	Screw, Pan Head #8 - 32 x .375"
21	00619.0007	1	Plug, Hole.50" Dia SST (Not used on Brewers W/Lower Faucet)
	00669.0002	1	Plug, Hole.50" Dia BLK (Not used on Brewers W/Lower Faucet)
22	26801.0000	1	Wire Grill, Drip Tray
23	26918.1000	1	Drip Tray W/Pads (Includes item 29)
24	11591.0000	4	Pad, Adhesive 1.0" Dia.
25	32540.0000	1	Decal, Timer Setting
26	00985.0000	1	Decal, Individual Circuit Info (230V models)
27	21537.0001	1	Plate, Server Stop — Late Models only
	21537.0003	1	Plate, Server Stop (Black Decor models) — Late Models only
	01347.0000	4	Screw, Truss Head #6-32 x .375" — Late Models only
	01347.0002	4	Screw, Truss Head BLK #6-32 x .375" — Late Models only
28	39803.0000	1	Decal, Main Switch (Models with Main Switch only)
29	26830.0000	1	Drip Tray Kit (Includes items 22, 23 & 24) (Optional for 1.5 gallon brewers)
30	13255.0003	-	Leg Kit (Includes 4 each of items 17 & 18) (Not illustrated)

* Indicates the part number listed is for reference only. See DESCRIPTION for possible service replacement.



First Type



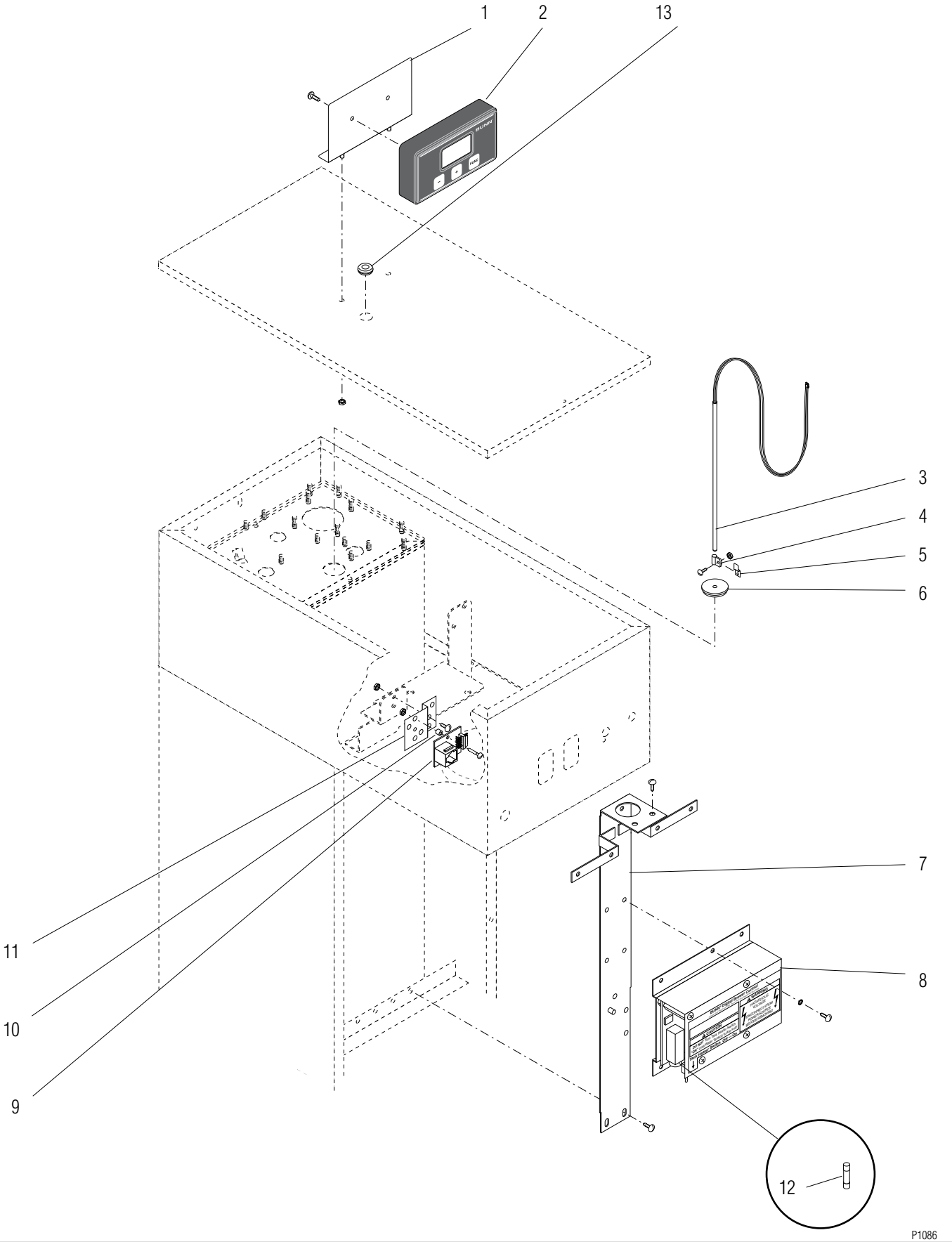
Replacement
Part

P1016

TRIPLE SET TIMER & THERMOSTAT

ITEM	PART NO.	QTY.	DESCRIPTION
1	20948.0001	1	Bracket, Component Mounting
	02308.0000	4	Screw, Pan Head #8 - 32 x .375"
2	01533.0000	2	Spacer, Nylon .375"
3	- - - - - - - -	1	Timer, Triple (120/208V & 120/240V Models)(No Longer Available. Order Item 9)
	- - - - - - - -	1	Timer, Triple (200V & 240V Models) (No Longer Available. Order Item 10)
	32400.0002	1	Timer, Digital 120V
	32400.0003	1	Timer, Digital 240V
	01347.0000	2	Screw, Truss Head #6 - 32 x .375" (Not used with Digital Timer)
	01510.0000	2	Lockwasher, External Tooth #6
	01388.0000	2	Screw, Truss Head #6 - 32 x .75"
4	04314.0007	1	Thermostat Assy (Includes item 5 & 7)
	02308.0000	1	Screw, Pan Head #8 - 32 x .375" (Mounting)
	20762.0000	2	Screw, Binding Head #8-32 x .250" (Terminals)
5	07073.0000	1	Grommet, Thermostat
6	07074.1033	1	Control Board, Level, 120V
	07074.1028	1	Control Board, Level, 230V
	02308.0000	2	Screw, Pan Head #8 - 32 x .375"
	01511.0000	2	Lockwasher, External Tooth #8
7	00720.0000	1	Knob, Thermostat
8	28377.0000	1	Noise Suppressor (Not used with Digital Timer)
9	32400.0000	1	Timer Kit, Digital 120V (with Adapter)
10	32400.0001	1	Timer Kit, Digital 240V (with Adapter)

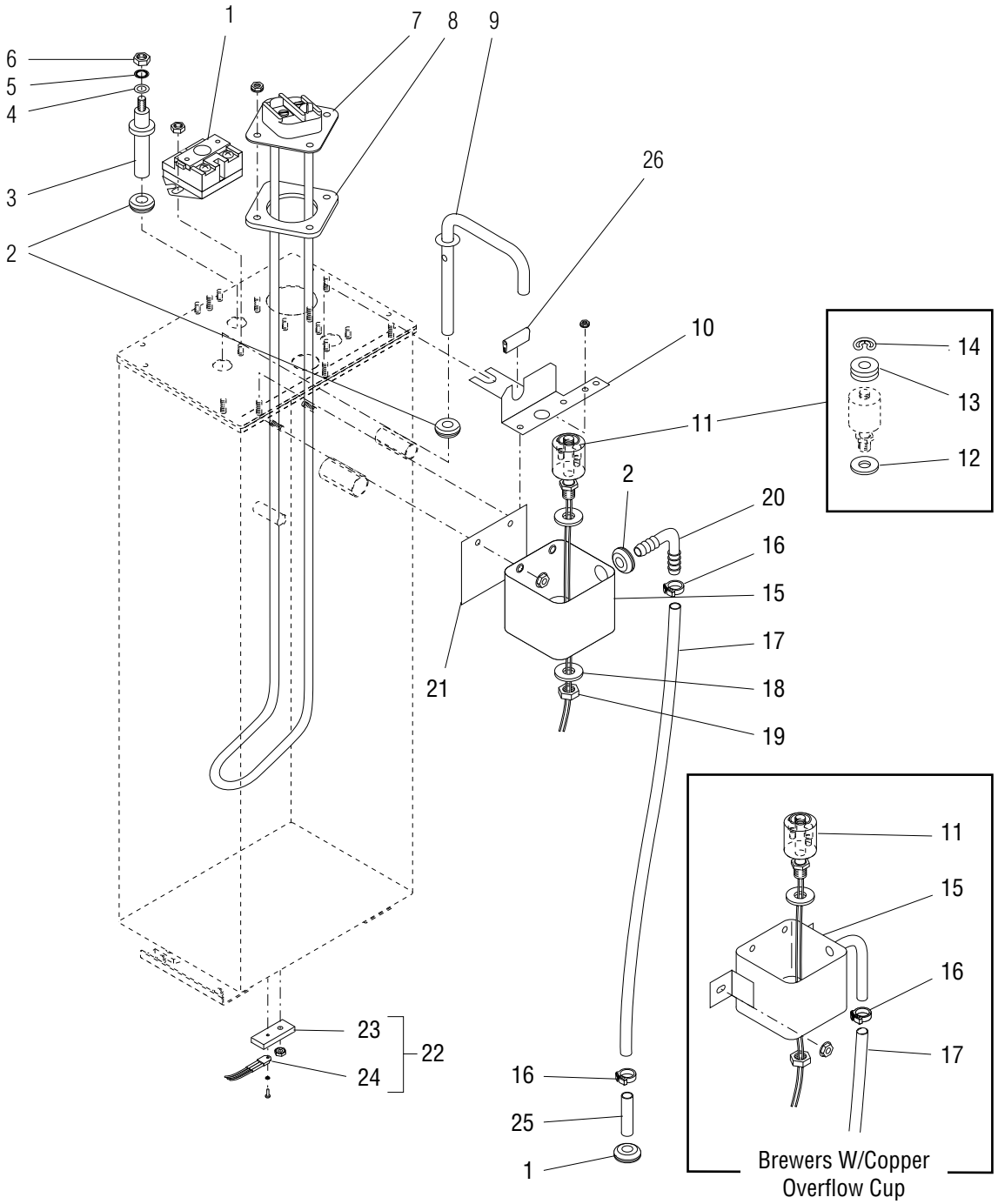
* Indicates the part number listed is for reference only. See DESCRIPTION for possible service replacement.


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P1086

DIGITAL BREWER CONTROL ASSMBLY

ITEM	PART NO.	QTY.	DESCRIPTION
1	25648.0000	1	Bracket, Mounting
	00970.0000	2	Nut, Keps #8-32
2	25654.0000	1	DBC Display Assembly
	02328.0003	2	Screw, Pan Head #6-32 x .312"
3	12568.0003	1	Sensor, Temperature
4	26263.0000	1	Clamp, Steel .12"/.19"
	01382.0000	1	Screw, Truss Head #6-32 x .375"
	00973.0000	1	Nut, Keps #6-32
5	01667.0000	1	Terminal .25
6	12570.0000	1	Grommet, Silicone - Temperature Sensor
7	20948.0001	1	Bracket, Component Mounting
	02308.0000	4	Screw, Pan Head #8-32 x .375"
8	25468.0002	1	DBC Power Board Assembly (Includes item 12)
	02308.0000	2	Screw, Pan Head #8-32 x .375"
9	25513.0000	1	Receptacle, Display
	01388.0000	2	Screw, Truss Head #6-32 x .75"
	00973.0000	2	Nut, Keps #6-32
10	01533.0000	2	Spacer, Nylon .375"
11	07441.0000	1	Bracket, Mounting
	01347.0000	2	Screw, Truss #6-32 x .375"
	00973.0000	2	Nut, Keps #6-32
12	27035.0000	1	Fuse, AGC 5 AMP 250V
13	07075.0000	1	Grommet, Silicone .437" I.D.

* Indicates the part number listed is for reference only. See DESCRIPTION for possible service replacement.


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Brewers W/Copper
Overflow Cup

P1354

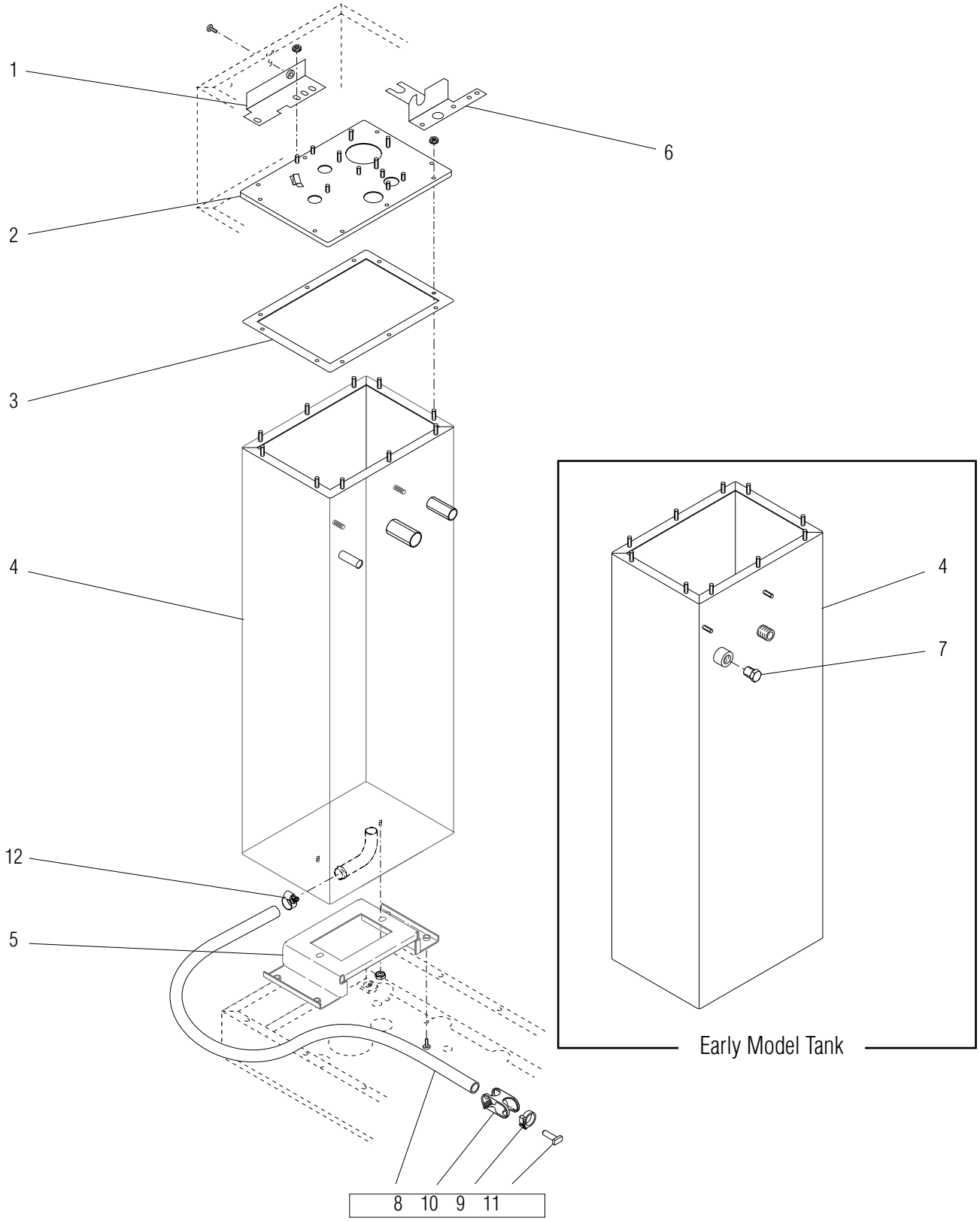
TANK HEATER & OVERFLOW PROTECTION DEVICES

ITEM	PART NO.	QTY.	DESCRIPTION
1	23717.0003	1	Thermostat, Limit
	00908.0000	2	Nut, Hex #8 - 32
2	02536.0000	4	Grommet, Probe
3	20936.1000	1	Probe Kit (Includes items 4, 5 & 6)
4	01501.0000	1	Washer, .164" I.D. x .375" O.D.
5	20203.0100	1	Lockwasher, Internal Tooth #8
6	00908.0000	1	Nut, Hex #8 - 32
7	20922.1003	1	Tank Heater, 3700W @ 208V (Includes item 8)
	20922.1000	1	Tank Heater, 3300W @ 240V (Includes item 8)
	12322.1000	1	Tank Heater, 4000W @ 240V (Includes item 8)
	00908.0000	4	Nut, Hex #8 - 32
8	12398.0002	1	Gasket, Tank Heater
9	26622.0001	1	Tube Assy, Vent.
10	27473.0000	1	Bracket, Vent Tube
11	03803.0000	1	Switch Assy, Liquid Level, 120V (Includes items 12, 13 & 14)
	03803.0002	1	Switch Assy, Liquid Level, 240V (Includes items 12, 13 & 14)
	00946.0000	1	Nut, Hex .125" FPT
12	03633.0000	2	Gasket, Float Switch (Only 1 used in this application)
13	- - - - - - - -	3	Washer, Adjusting (DO NOT USE IN THIS APPLICATION)
14	03807.0000	1	Clip, Spring
15	22728.0000	1	Overflow Cup Assy Copper (Also replaces aluminum cup)
	41259.1003	1	Kit, Overflow Cup (Aluminum) (Includes items 2,18, 20 & 21)
	00971.0000	2	Nut, Keps #10-32
16	12422.0000	2	Clamp, Hose .47"/.54" I.D.
17	03236.0007*	1	Tube, Silicone .312" I.D. x 29" (Order item 28)
18	04797.0000	1	Washer, Celcon .520" I.D. x 1.0" O.D.
19	00946.0000	1	Nut, Hex .125" FPT
20	41280.0001	1	Elbow,.375" Multi Barb
21	41266.0000	1	Film, Insulating
22	12527.0008	1	Triac/Heat Sink Assy (Includes items 23, 24 & 27)
23	12561.0000	1	Heat Sink, Copper
24	12565.0008	1	Triac Assy, 40 Amp
	02328.0003	1	Screw, Pan Head #6-32 x .312"
	01520.0000	1	Lockwasher, Split #6
25	21801.0002	1	Tube, .375" O.D. x 1.50" LG
26	- - - - - - - -	1	U-Channel (Not available - for shipping purposes only)
27	M2522.1000	1	Heat Sink Compound (Not Illustrated)
28	03236.1001	-	Tube, Silicone .312" I.D. x 36.0" (Not illustrated)
	03236.1003	-	Tube, Silicone .312" I.D. x 60.0" (Not Illustrated)
	03236.1002	-	Tube, Silicone .312" I.D. x 120" (Not Illustrated)

Used On DBC Brewer

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* Indicates the part number listed is for reference only. See DESCRIPTION for possible service replacement.



P2592

TANK AND MOUNTING BRACKETS

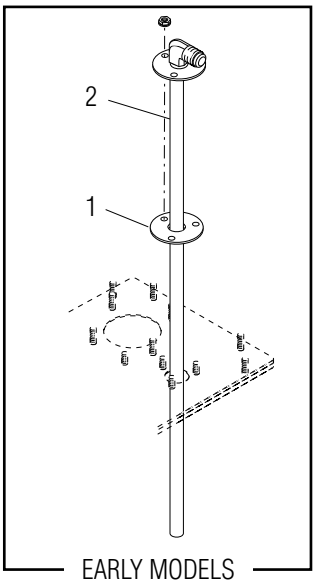
ITEM	PART NO.	QTY.	DESCRIPTION
1	- - - - - - - -	1	Bracket, Tank Support (Top) (Early Brewers-not available order 28909.0000)
	28909.0000	1	Bracket, Tank Support (Top) (Late Brewers)
	02308.0000	1	Screw, Pan Head #8 - 32 x .375"
	00908.0000	2	Nut, Hex #8 - 32
2	22976.0000	1	Lid, Tank
	00908.0000	10	Nut, Hex #8 - 32
3	22978.0000	1	Gasket, Tank
4	23324.1000	1	Tank Assy. (Includes item 6) (Early Brewers)
	22960.1003	1	Tank Assy. w/Drain
	22960.1008	1	Tank Assy. w/Drain (Late Brewers)
5	23193.0000	1	Bracket, Tank Mounting (Models without Tank Drain)
	37541.0000	1	Bracket, Tank Mounting (Models with Tank Drain)
	00971.0000	2	Nut, Keps #10-32
	02308.0000	4	Screw, Pan Head 8#-32 x .375"
6	- - - - - - - -	1	Bracket, Vent Tube (See TANK HEATER & OVERFLOW PROTECTION)
7	20201.6001	1	Plug, Pipe .25" NPT (Early model tank only. Not used with faucet models)
8	32591.1002	1	Tube, Silicone .50" I.D. x 36" LG
9	12422.0005	1	Clamp, Hose .62/.71" I.D.
10	11630.0001	1	Clamp, Shut-off
11	35086.0000	1	Plug, Hose
12	29421.0000	1	Clamp, Hose-Worm Drive .625"/.75"
13	20976.1000	1	Tube, Silicone .375" I.D. x 12.0"
	20976.1001	1	Tube, Silicone .375" I.D. x 36.0"
	20976.1002	1	Tube, Silicone .375" I.D. x 120.0"

Not illustrated

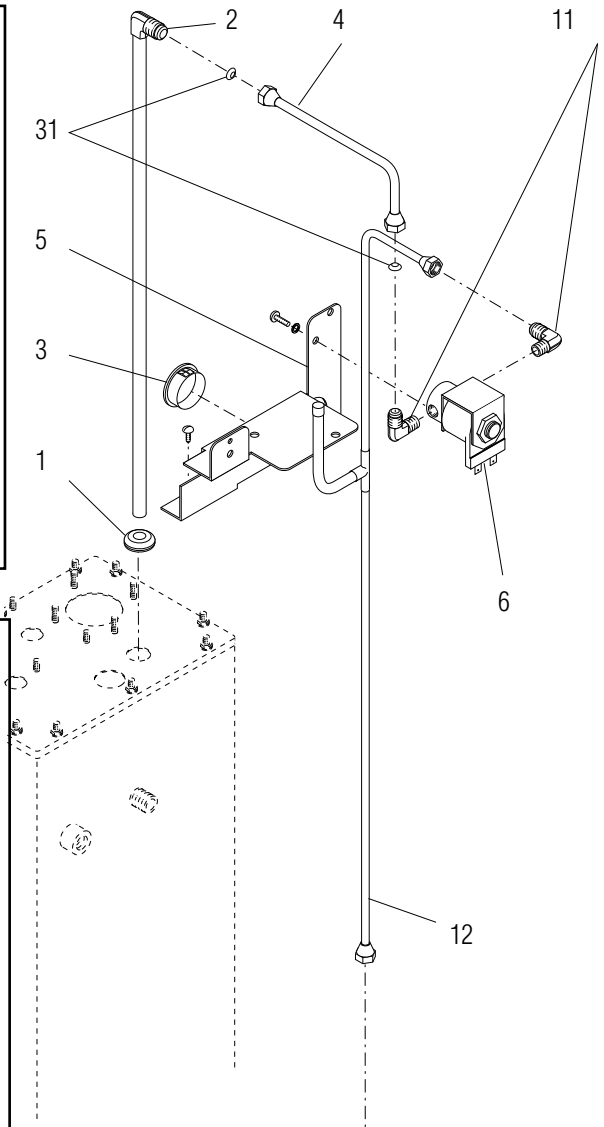
Models w/Tank Drain

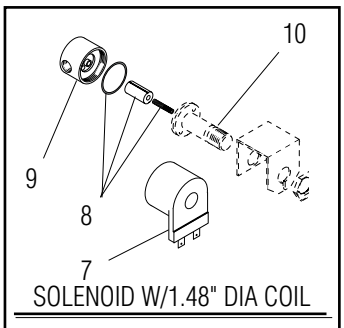
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* Indicates the part number listed is for reference only. See DESCRIPTION for possible service replacement.

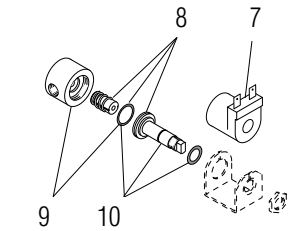


EARLY MODELS

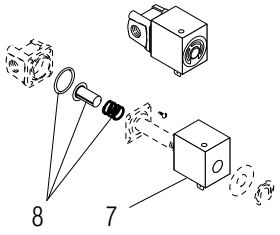




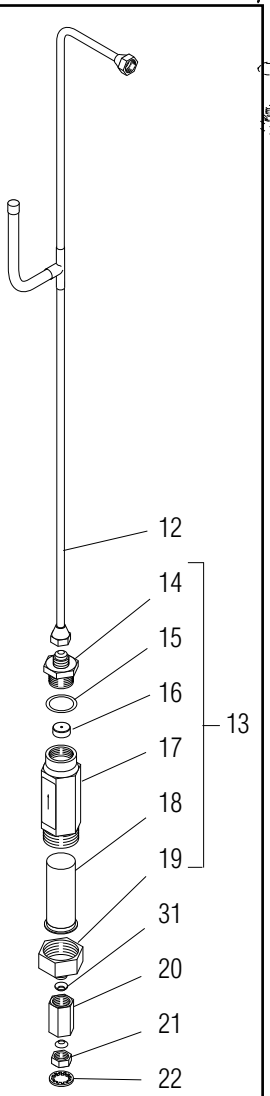
SOLENOID W/1.48" DIA COIL



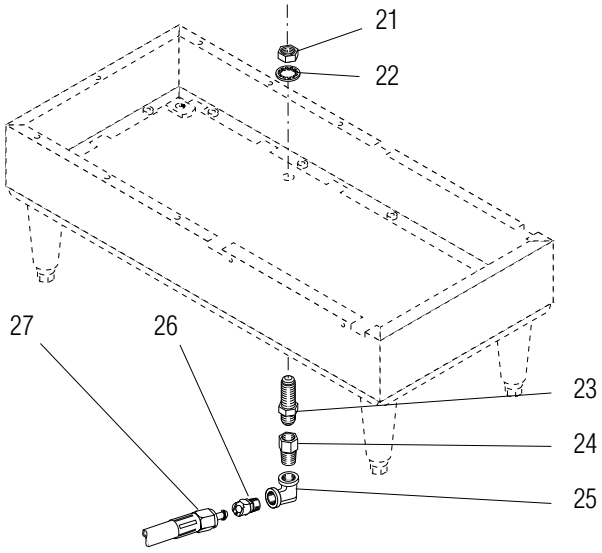
SOLENOID W/1.0" DIA COIL

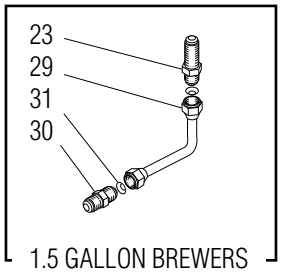


230V SOLENOID COIL



MODELS WITH STRAINER/FLOW CONTROL





1.5 GALLON BREWERS

P1019

STRAINER/FLOW CONTROL - SOLENOID AND LINES

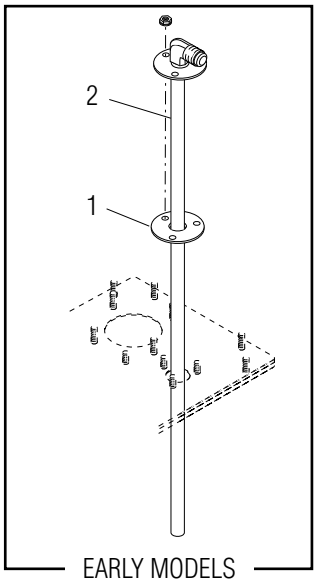
ITEM	PART NO.	QTY.	DESCRIPTION
1	05515.0000	1	Gasket, Spayhead Tube (Early models)
	02536.0000	1	Grommet, Fill Tube (Late models)
2	22992.0001	1	Tube, Tank Fill (Early models)
	00908.0000	3	Nut, Hex #8-32
	20937.0000	1	Tube, Tank Fill (Late models)
3	01592.0001	1	Bushing, Snap 1.88" Dia. Hole
4	21812.0007	1	Tube Assy, Solenoid to Tank (Includes Nuts)
5	23015.0001	1	Bracket, Upper Component
	02308.0000	3	Screw, Pan Head #8 - 32 x .375"
6	01085.0000	1	Solenoid Valve Assy, 120V - 1.50" Dia Coil (Without Inlet Screen)
	01085.1006	1	Solenoid Valve Assy, 120V - 1.48" Dia Coil (With Inlet Screen)
	01085.0002	1	Solenoid Valve Assy, 120V - 1.0" Dia Coil
	21180.0000	1	Solenoid Valve Assy 200V - 1.50" Dia Coil
	01975.0000	1	Solenoid Valve Assy 230V - 1.50" Dia Coil (Without Inlet Screen)
	01085.1007	1	Solenoid Valve Assy, 240V - 1.48" Dia Coil (With Inlet Screen)
	01327.0000	2	Screw, Pan Head #10 - 32 x .375"
	01502.0000	2	Lockwasher, Split #10
	28005.0000	1	Solenoid Valve Assy 230V (Includes items 7 & 8) (Early models)
	01315.0000	2	Screw, Truss Head #8 - 32 x .38"
	01519.0000	2	Lockwasher, Split #8
7	01101.0000	1	Solenoid Valve Coil, 120V - 1.50" Dia
	28480.0000	1	Solenoid Valve Coil, 120V - 1.0" Dia
	21181.0000	1	Solenoid Valve Coil, 200V
	28020.0000	1	Solenoid Valve Coil, 230V (Early models)
	01100.0000	1	Solenoid Valve Coil, 230V (Late models)
8	01111.0000	1	Solenoid Valve Repair Kit - 1.50" Dia Coil (Includes Plunger, Seal and Spring)
	01111.0002	1	Solenoid Valve Repair Kit - 1.0" Dia Coil (Includes Plunger, Spring and O-ring)
	28021.0000	1	Solenoid Valve Repair Kit, 230V (Early models)
9	01079.0000	1	Solenoid Valve Base - 1.50" Dia Coil
	28479.0000	1	Solenoid Valve Base - 1.0" Dia Coil (Includes O-ring)
10	01116.0000	1	Guide - 1.50" Dia Coil
	28481.0000	1	Guide Kit - 1.0" Dia Coil (Includes Washer & O-ring)
11	00400.0001	2	Elbow, Male .250" Flare x .125" MPT
12	25160.0001	1	Tube Assy, Strainer/Flow Control to Solenoid (Brewers W/Strainer/Flow Control)
	38342.0002	1	Tube Assy, Bulkhead to Solenoid (Brewers W/O Strainer/Flow Control)
13	22300.0500	1	Strainer/Flow Control Assy (Includes items 14 thru 19)
14	01154.0000	1	Flow Control Outlet
15	01155.0000	1	Flow Control Gasket
16	20526.1500	1	Flow Washer & Gasket, .500 GPM (Includes item 15)
17	- - - - - - - -	1	Body (Not available order item 13)
18	23721.0000	1	Screen
19	22249.0000	1	End Cap
20	24614.1001	1	Union, .25" FFL x .25" FFL
21	00463.0000	1	Nut, Hex .438" - 20

Brewers W/Strainer/Flow Control only

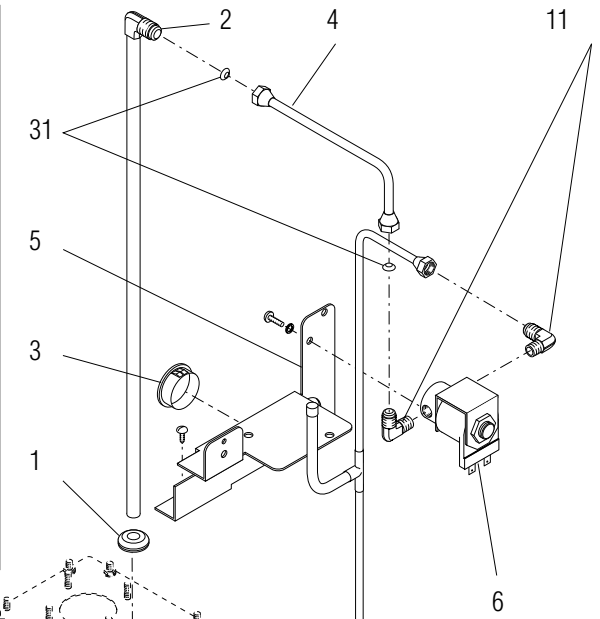
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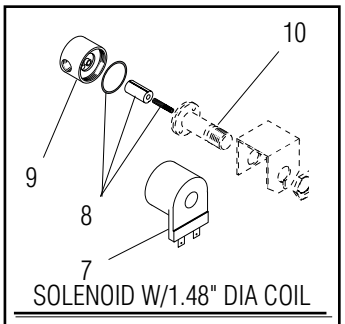
28168.1 062112

* Indicates the part number listed is for reference only. See DESCRIPTION for possible service replacement.

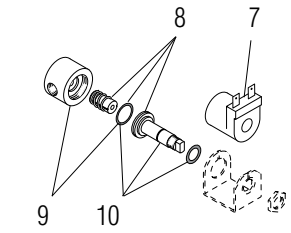


EARLY MODELS

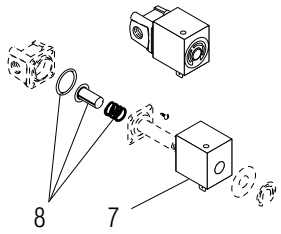




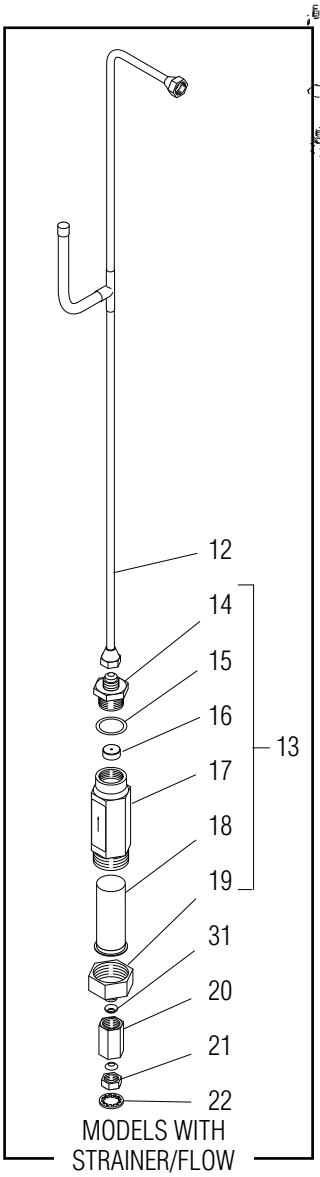
SOLENOID W/1.48" DIA COIL



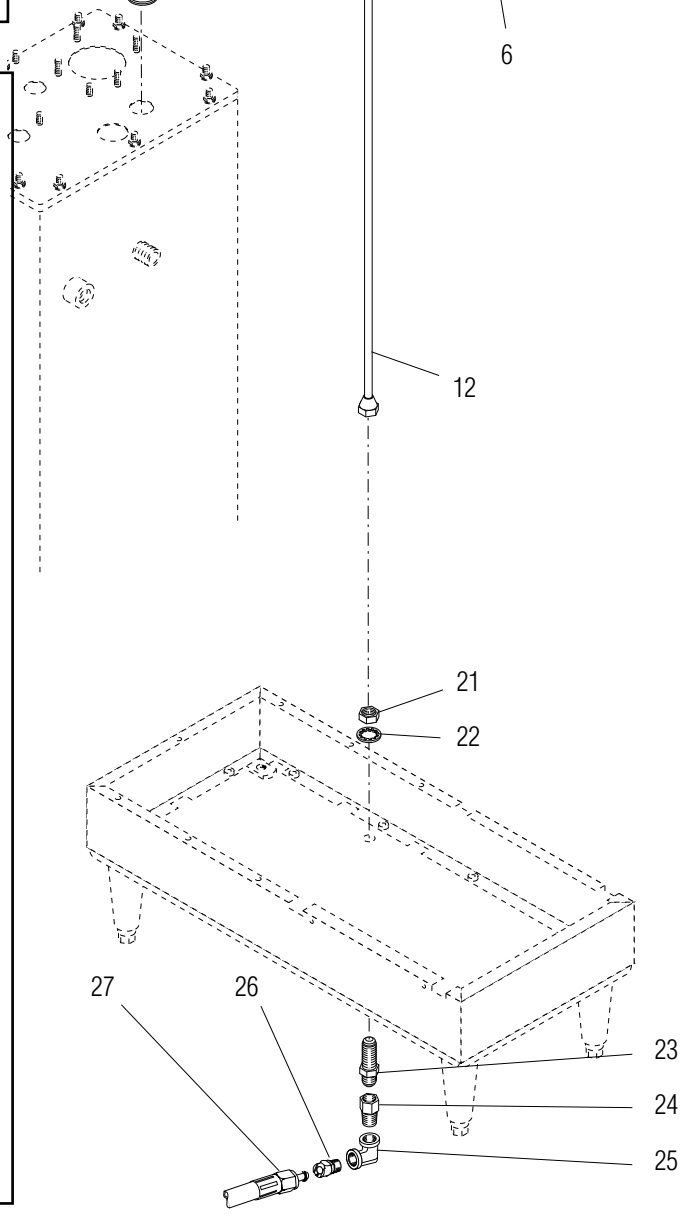
SOLENOID W/1.0" DIA COIL

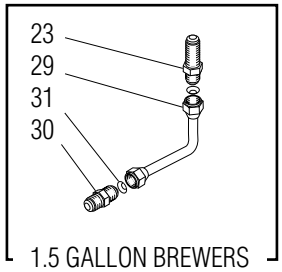


230V SOLENOID COIL



MODELS WITH STRAINER/FLOW CONTROL





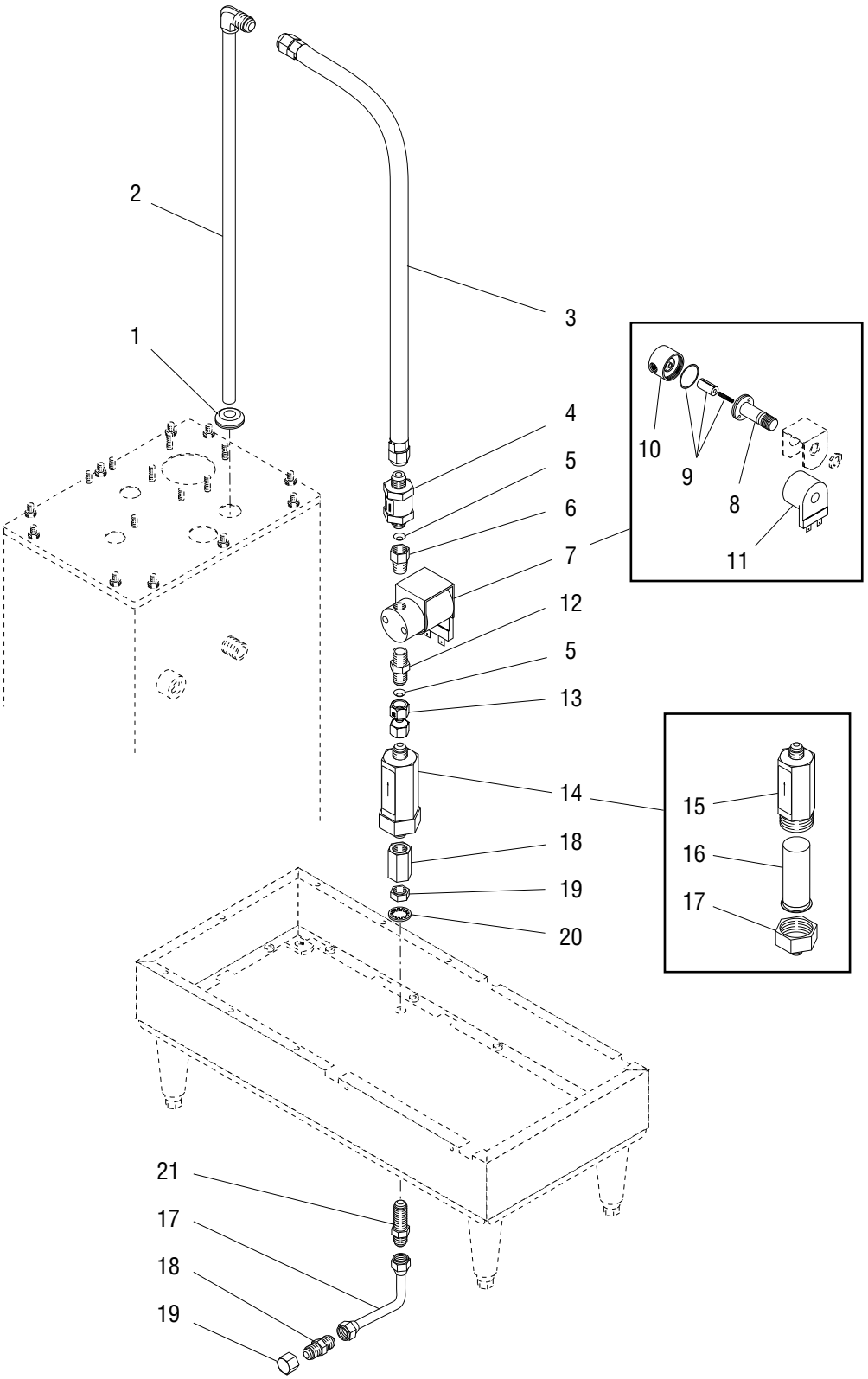
1.5 GALLON BREWERS

P1019

STRAINER/FLOW CONTROL - SOLENOID AND LINES

ITEM	PART NO.	QTY.	DESCRIPTION	
22	01532.0000	1	Lockwasher, Internal Tooth .438" I.D.	
23	00459.0000	1	Bulkhead Fitting, .250" Flare	
24	00472.0001	1	Adapter, Hex .25" FPT x .25" MPT	1.75 Gallon Models Only
25	00473.0001	1	Elbow, Union .25" FPT x .25" FFL	
26	00424.0000	1	Coupling, Quick Female W/Shut-off	
27	00327.0002	1	Hose Assembly	
28	M2517.0000	-	Sealant, Pipe 6 ml (Not illustrated)	1.5 Gallon Brewers Only
29	00310.0002	1	Tube Assy Bulkhead to Supply	
30	00436.0001	1	Union, .250" Male Flare	
31	24684.0000	-	Gasket, Copper (Use as required)	

* Indicates the part number listed is for reference only. See DESCRIPTION for possible service replacement.



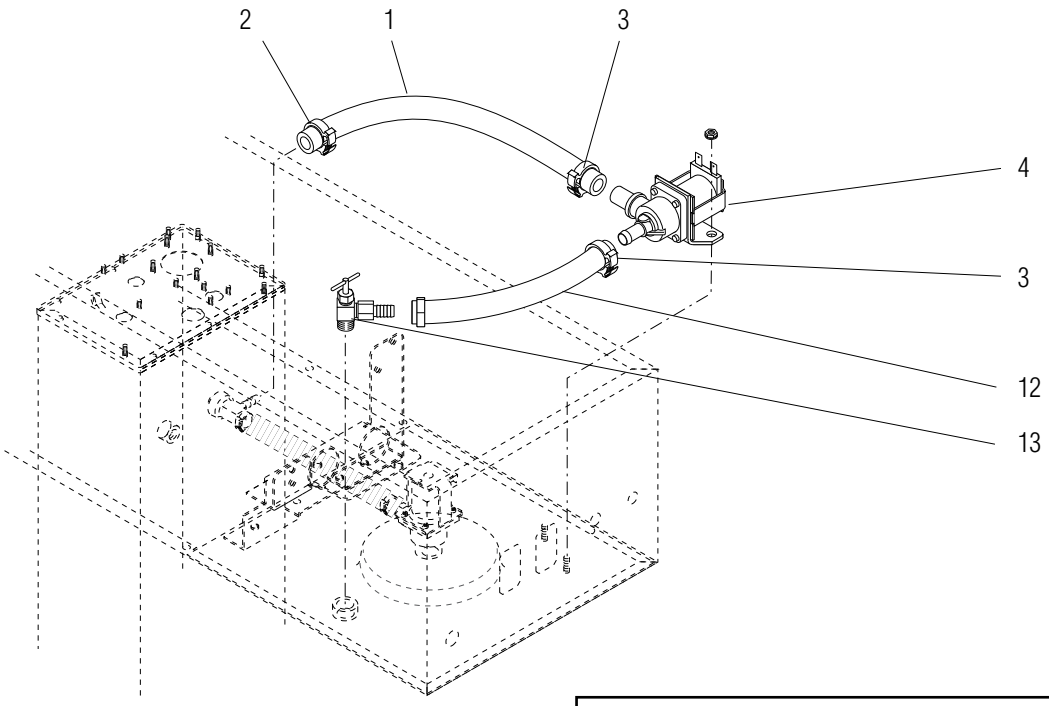
P4219

SOLENOID AND LINES (MODELS W/BACKFLOW PREVENTION)

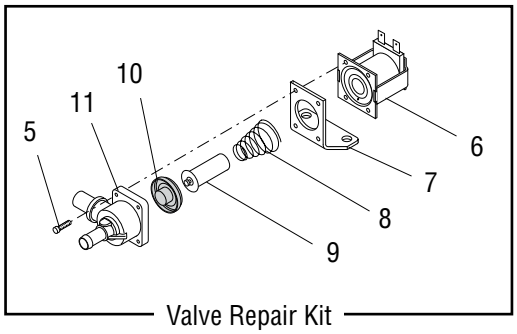
ITEM	PART NO.	QTY.	DESCRIPTION
1	02536.0000	1	Grommet, Fill Tube
2	20937.0000	1	Tube, Tank Fill
3	20977.1003	1	Tube Assy, Solenoid to Tank (29”)
	20977.1000	1	Tube Assy, Solenoid to Tank (23”) (Brewers with optional Water Strainer Assembly)
4	01171.0001	1	Check Valve
5	24684.0000	2	Gasket, Copper
6	24613.0001	1	Adapter, .25 NPT Female x .125” MPT
7	01085.1007	1	Solenoid Valve Assy, 240V (With Inlet Screen)
	01327.0000	2	Screw, Pan Head #10 - 32 x .375"
	01502.0000	2	Lockwasher, Split #10
8	01116.0000	1	Sleeve Assy, Solenoid Valve
9	01111.0000	1	Solenoid Valve Repair Kit (Includes Plunger, Spring and Seal)
10	01079.0000	1	Solenoid Valve Base (Without Screen)
11	01100.0000	1	Solenoid Valve Coil, 240V
12	00402.0001	1	Connector .250” Flare x .125” MPT
13	00483.0000	1	Connector, Swivel Nut .25” FFL x .25” FFL
14	23820.0000	1	Strainer Assy, Water (Includes items 15, 16 and 17)
15	23819.0000*	1	Body (Not available order item 14)
16	23721.0000	1	Screen
17	22249.0000	1	End Cap
18	24614.0001	1	Union .25” FFL x .25” FFL
19	00463.0000	1	Nut, Hex .438" - 20
20	01532.0000	1	Lockwasher, Internal Tooth .438" I.D.
21	00459.0000	1	Bulkhead Fitting .250" Flare
22	00310.0002	1	Tube Assy, Bulkhead to Supply
23	00436.0001	1	Union, .250" Male Flare
24	00935.0000	1	Cap (For shipping purposes only)

Optional

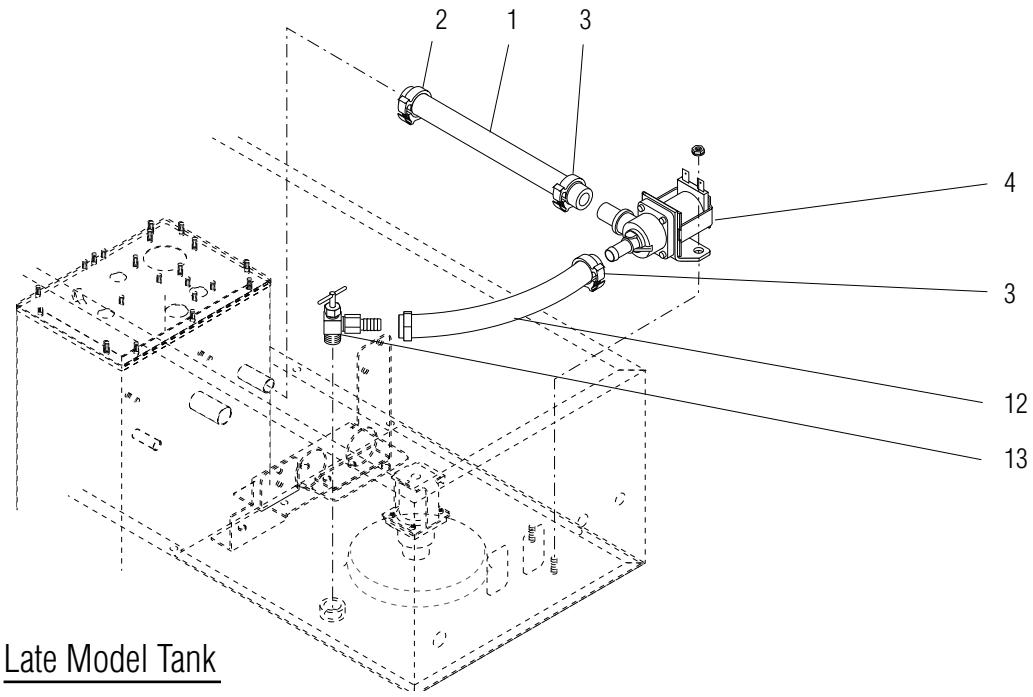
* Indicates the part number listed is for reference only. See DESCRIPTION for possible service replacement.



Early Model Tank



Valve Repair Kit



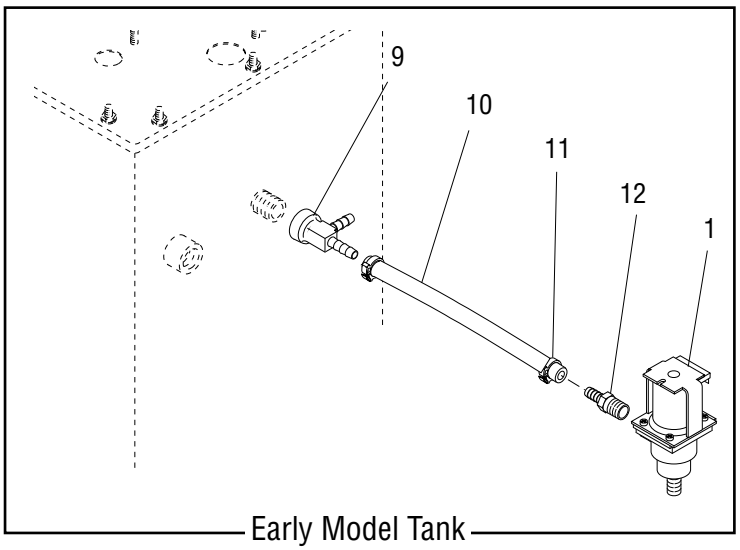
Late Model Tank

P1355

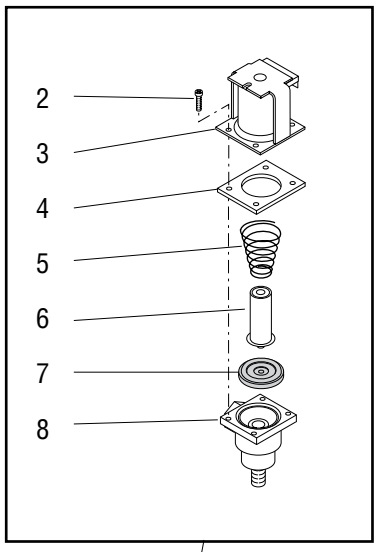
WATER BY-PASS

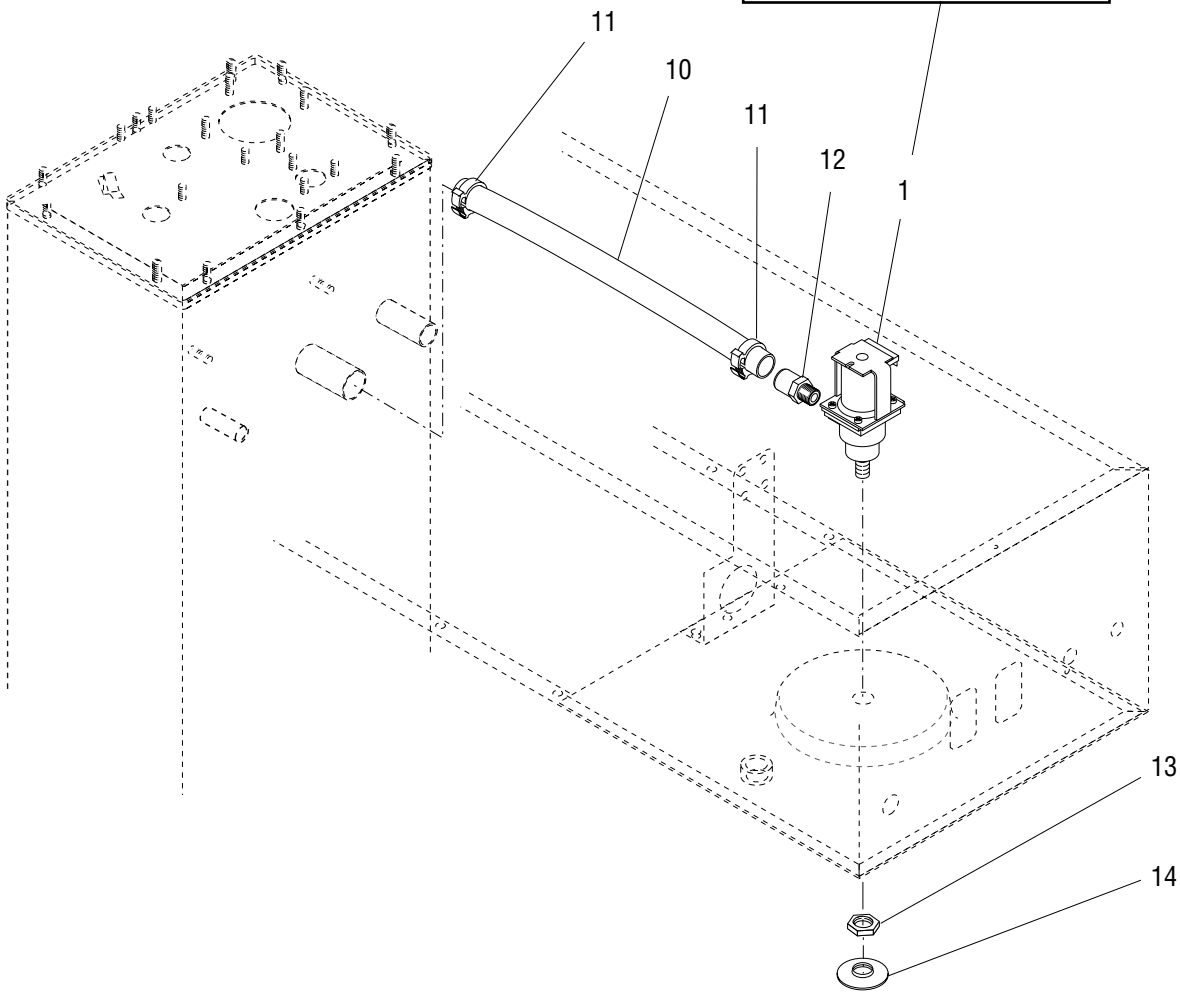
ITEM	PART NO.	QTY.	DESCRIPTION
1	20976.0001*	1	Tube, Silicone .375" I.D. x 9.50" (Order item 21) (Early model Tank)
	32591.0007*	1	Tube, Silicone .50" I.D. x 8.75" (Order item 22) (Late model Tank)
2	12422.0001	2	Clamp, Hose .59"/.66" I.D.
3	12422.0005	2	Clamp, Hose .62"/.71" I.D.
4	27370.0000	1	Valve Assy, By-Pass 120V
	27370.0002	1	Valve Assy, By-Pass 220/240V
	00970.0000	2	Nut, Keps #8-32
5	23254.0000	4	Screw #8-32
6	- - - - - - - -	1	Coil Assy, By-Pass Valve 120V — Late models. Not available order item 5
	- - - - - - - -	1	Coil Assy, By-Pass Valve 220/240V — Late models. Not available order item 5
7	- - - - - - - -	1	Bracket (Not available order item 4)
8	- - - - - - - -	1	Spring (Not available order item 16)
9	- - - - - - - -	1	Plunger (Not available order item 16)
10	23255.0000	1	Diaphragm
11	- - - - - - - -	1	Body (Not available order item 5)
12	20976.0009*	1	Tube,Silicone .375" I.D. x 2.25" (Order item 14)
13	20945.1002	1	Valve Assy, Needle By-Pass (.375" Barb)
14	20976.1000	1	Tube, Silicone .375" I.D. x 12.0" — Not illustrated
	20976.1001	1	Tube, Silicone .375" I.D. x 36.0" — Not illustrated
	20976.1002	1	Tube, Silicone .375" I.D. x 120.0" — Not illustrated
15	32591.1001	1	Tube, Silicone .50" I.D. x 12.0" — Not illustrated
16	11517.0008	-	Valve Repair Kit (Includes one each of items 8, 9 & 10)

* Indicates the part number listed is for reference only. See DESCRIPTION for possible service replacement.



Early Model Tank





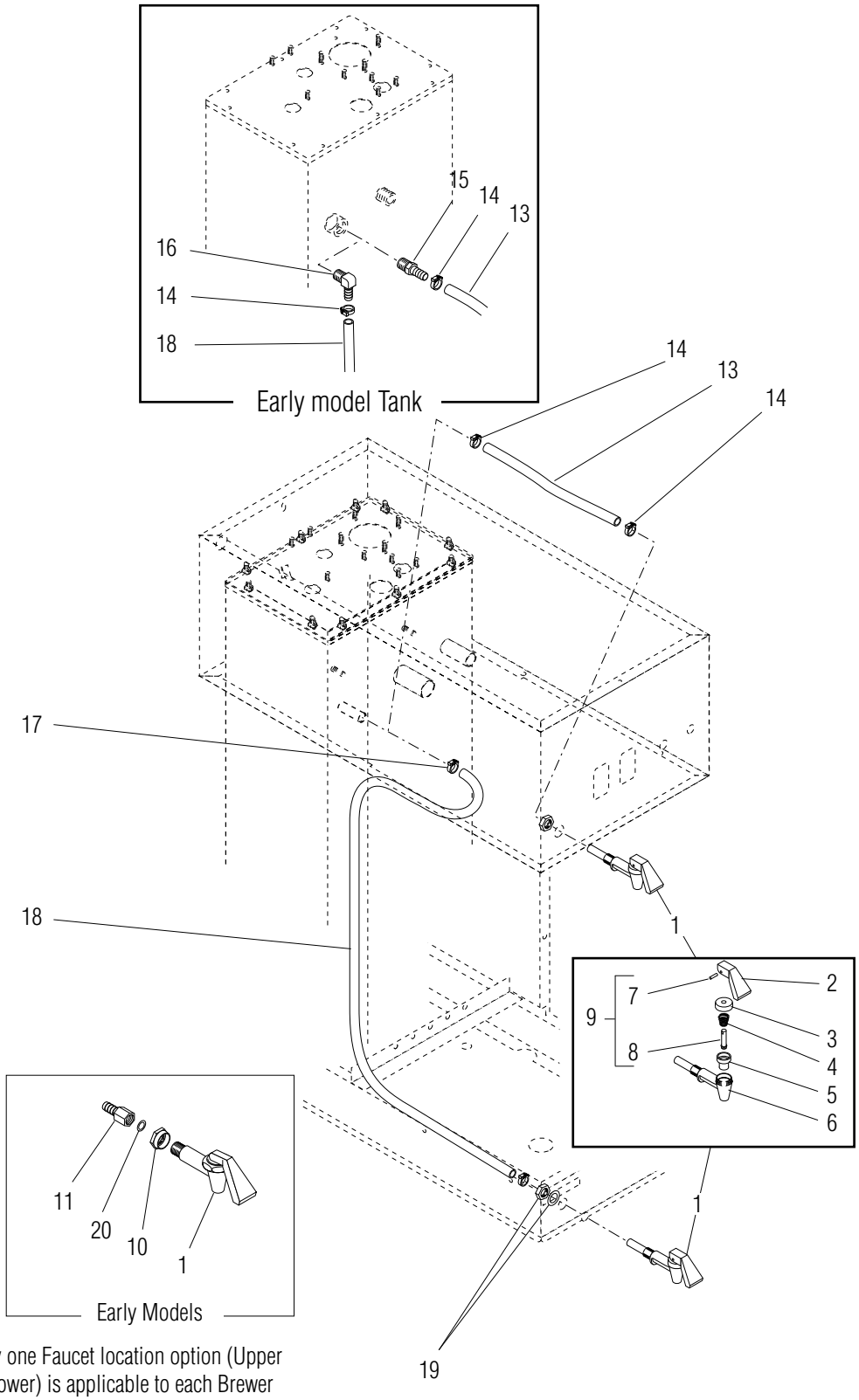
P969

DISPENSE VALVE AND SPRAYHEAD

ITEM	PART NO.	QTY.	DESCRIPTION
1	26846.0000	1	Valve Assy, Sprayhead, 120V (Includes items 2 thru 8)
	26846.0002	1	Valve Assy, Sprayhead, 230V (Includes items 2 thru 8)
2	23254.0000	4	Screw #8 - 32
3	22305.0000	1	Coil Assy, Dispensing Valve, 120V
	22305.0002	1	Coil Assy, Dispensing Valve, 230V
4	23256.0000	1	Spacer Plate
5	- - - - - - - -	1	Spring (Not available order item 17)
6	- - - - - - - -	1	Plunger (Not available order item 17)
7	23255.0000	1	Diaphragm
8	- - - - - - - -	1	Body (Not available order item 1)
9	26924.0000	1	Tee, Run .25" MPTF x .38" x .38" Barb (Early model Tank only)
10	20976.0006*	1	Tube, Silicone .38" I.D. x 4.50" (Order item 15) (Early model Tank)
	35052.0000*	1	Tube, Silicone .75" I.D. x 6.25" (Order item 16) (Late model Tank)
11	12422.0001	2	Clamp, Hose .59"/.66" I. D. (Early model Tank)
	12422.0008	2	Clamp, Hose .93"/1.1" I. D. (Late model Tank)
12	21136.0001	1	Fitting, Barb .375" x .25" MPT (Early model Tank)
	34956.0001	1	Fitting, .25" MPT .281" I.D. (Late model Tank)
13	01075.0000	1	Nut, Hex .438" - 20
14	01082.0002	1	Sprayhead
15	20976.1000	-	Tube, Silicone .375" I.D. x 12.0"
	20976.1001	-	Tube, Silicone .375" I.D. x 36.0"
	20976.1002	-	Tube, Silicone .375" I.D. x 120.0"
16	35052.1000	-	Tube, Silicone .75" X 12.0"
17	11517.0008	-	Valve Repair Kit (Includes one each of items 5, 6 & 7)

Not illustrated

* Indicates the part number listed is for reference only. See DESCRIPTION for possible service replacement.



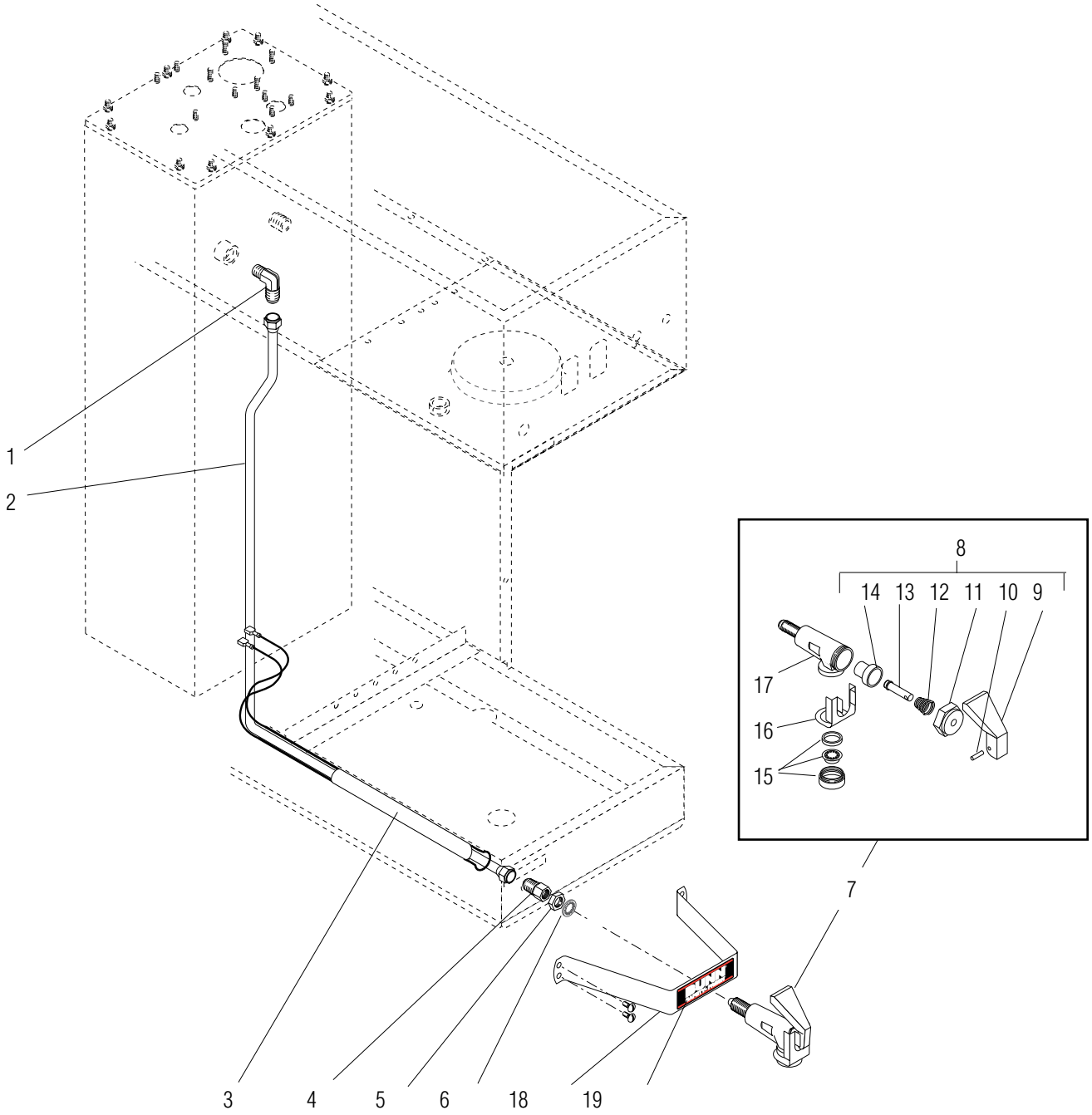
Only one Faucet location option (Upper or Lower) is applicable to each Brewer

P296

FAUCET

ITEM	PART NO.	QTY.	DESCRIPTION
1	02596.1005	1	Faucet Assy (Includes items 2 thru 8)(Early Models)
	29075.0000	1	Faucet Assy (Includes items 2 thru 8)(Late Models)
2	02861.0000	1	Handle, Faucet (See item 22)
3	02854.0000	1	Bonnet, Faucet
4	02595.0000	1	Spring, Faucet (See item 22)
5	02766.0000	1	Seat Cup, Faucet (See item 22)
6	02856.0002*	1	Body, Faucet (Early Models) — Order item 1
	02856.0005*	1	Body, Faucet (Late Models) — Order item 1
7	02858.0000	1	Pin, Spring .125" Dia. x .50" (See item 22)
8	13054.0000	1	Stem, Faucet (See item 22)
9	02594.0000	1	Faucet Stem W/Pin (Includes items 7 & 8)
10	02850.0000	1	Jam Nut, Faucet
11	12437.0000	1	Adapter, Barb (For early models also order item 12) — Brewers With Upper Faucet Only
12	27574.0000	1	Washer, sealing (Late models) — Brewers With Upper Faucet Only
13	20976.0003*	1	Tube, Silicone .38" I.D. x 10.50" (Order item 21) (Early model Tank) — Brewers With Upper Faucet Only
	20976.0059*	1	Tube, Silicone .38" I.D. x 11.75" (Order item 21) (Late model Tank) — Brewers With Upper Faucet Only
14	12422.0001	2	Clamp, Hose .59" x .66" I.D. — Brewers With Upper Faucet Only
15	21136.0001	1	Fitting, Barb .375" x .25" MPT (Early model Tank only) — Brewers With Upper Faucet Only
16	20202.1601	1	Elbow, 90° .375" Barb x .25" MPT (Early model Tank only) — Brewers With Lower Faucet Only
17	12422.0001	2	Clamp, Hose .59" x .66" I.D. — Brewers With Lower Faucet Only
18	20976.0000*	1	Tube, Silicone .38" I.D. x 30.0" (Order item 21) (Early model Tank) — Brewers With Lower Faucet Only
	20976.0071*	1	Tube, Silicone .38" I.D. x 42.0" (Order item 21) (Late model Tank) — Brewers With Lower Faucet Only
19	29264.0000	1	Nut, Hex .50-20 UNF — Late Models
	01544.0000	1	Washer — Late Models
20	27574.0000	1	Washer, sealing (Early models)
21	20976.1000	1	Tube, Silicone .38" I.D. x 12.0" — Not Illustrated
	20976.1001	1	Tube, Silicone .38" I.D. x 36.0" — Not Illustrated
	20976.1002	1	Tube, Silicone .38" I.D. x 120.0" — Not Illustrated
22	28706.0002	1	Faucet Kit (Includes items 2, 4, 5, 7 & 8) — Not Illustrated

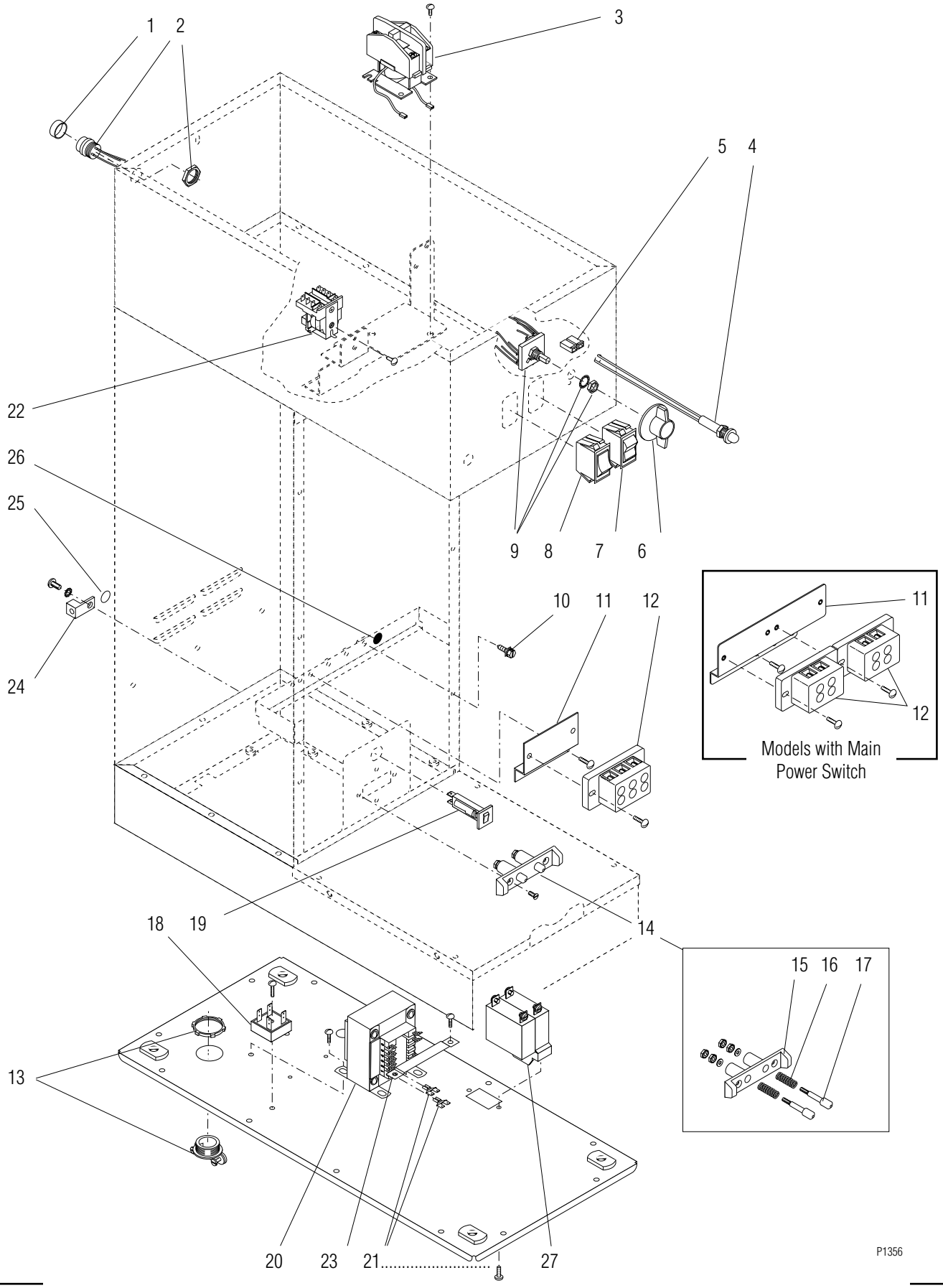
* Indicates the part number listed is for reference only. See DESCRIPTION for possible service replacement.


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P2593

FAUCET (Second Type)

ITEM	PART NO.	QTY.	DESCRIPTION
1	22029.0001	1	Elbow
2	34288.0000	1	Tube
3	32332.0000	1	Heater, Tube
4	12464.0001	1	Reducer
5	13059.0000	1	Nut, Jam
6	01532.0000	1	Lockwasher
7	12915.0000	1	Faucet, Hot Water (Includes items 8 thru 17)
8	13061.0000	1	Faucet Handle/Stem Assembly (Includes items 9 thru 14)
9	13053.0000	1	Faucet Handle Kit (Includes item 10)
10	02858.0000	1	Pin, Spring .125" Dia x .50"
11	13060.0000	1	Faucet Bonnet Nut
12	13055.0000	1	Faucet Spring
13	13054.0000	1	Faucet Stem
14	13056.0000	1	Faucet Seat Cup
15	13057.0000	1	Faucet Safety Clip
16	13058.0000	1	Faucet Aerator Kit
17	----------	1	Body, Faucet (Not available. Order item 7)
18	33534.1000	1	Guard w/Decals, Faucet (Includes item 19)
	02329.0002	4	Screw, Locking BLK #8-32 x .312"
19	20968.0000	1	Decal, Safety

* Indicates the part number listed is for reference only. See DESCRIPTION for possible service replacement.

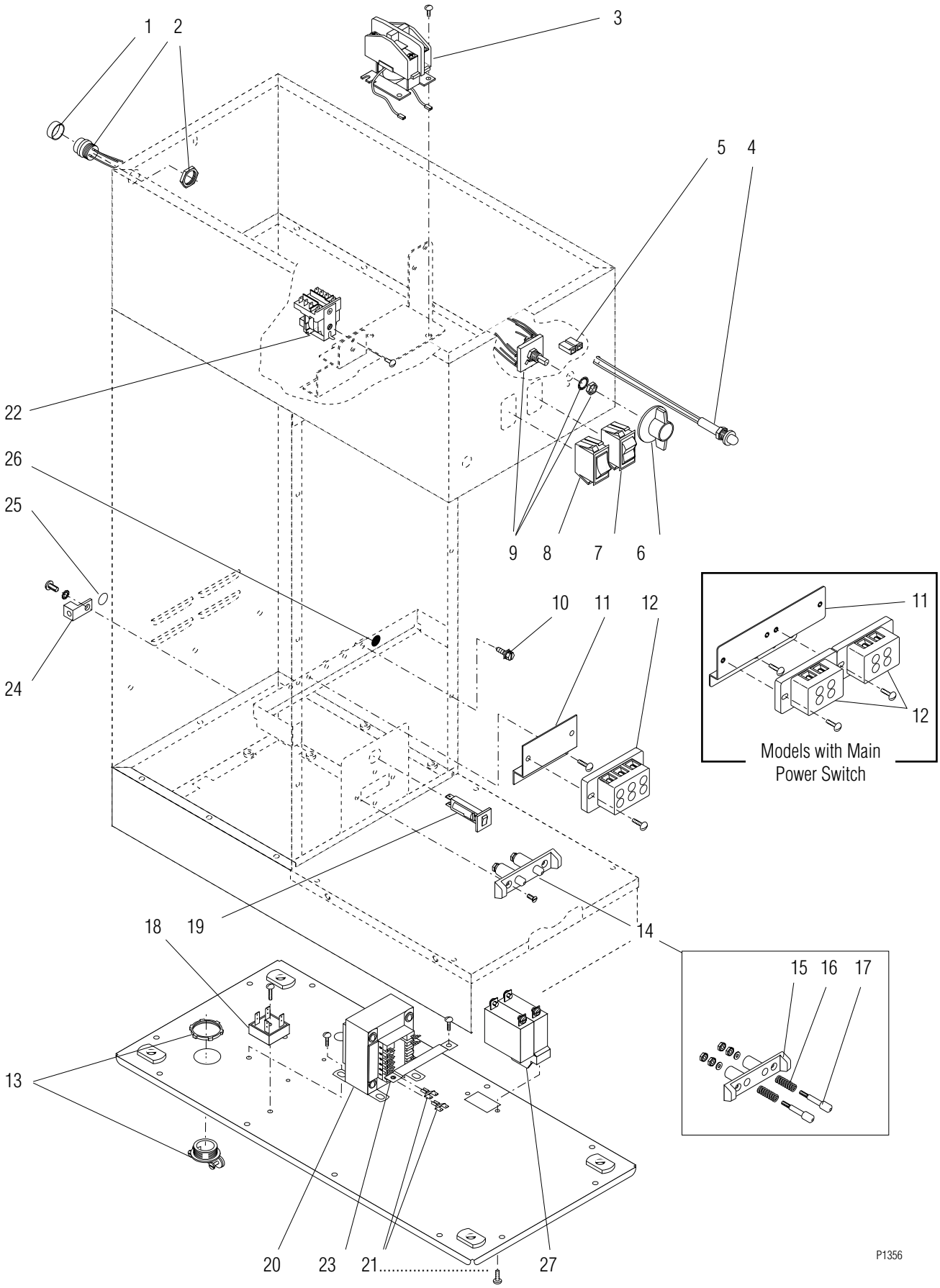

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Models with Main
Power Switch
P1356

ELECTRICAL CONTROLS & READY LIGHT

ITEM	PART NO.	QTY.	DESCRIPTION
1	27657.0000	1	Cap, Dust
2	12274.0002	1	Socket Assy W/Leads, Interface
3	06335.1000	1	Contactor Assy, 120V Coil
	27906.1000	1	Contactor Assy, 240V Coil
	01327.0000	2	Screw, Pan Head #10 - 32 x .375"
4	12984.0002	1	Light Assy, 120V (Includes item 5)
	27691.0001	1	Light Assy, 240V (Includes item 5)
	12517.0002	1	Lamp w/Leads, LED Green (DBC Models Only)(Includes item 5)
	25292.0000	1	Lockwasher M6
	34130.0000	1	Nut M6
5	04243.0000	2	Terminal Housing, Receptacle
	03851.0000	2	Wire nut, Tan (DBC Models Only)
6	12246.0000	1	Knob, Rotary Switch
7	02753.0000	1	Switch, On/Off 120V
	28305.0000	1	Switch, On/Off 230V CE
8	02628.0000	1	Switch, Momentary- Start 120V (Prior to S.N. SNG0014000)
	02628.0001	1	Switch, Momentary-Start 120V (After S.N.SNG0014000)
	28303.0001	1	Switch, Momentary-Start 230V
9	20969.0001*	1	Switch Assy, Rotary (120/208 & 120/240V models prior to 09/29/06) (Not available. Order 39053.1001)
	28302.1000	1	Switch Assy, Rotary (230V models and all other models after 09/29/06)
	20969.0004*	1	Switch Assy, Rotary (DBC models) (Not available. Order 39053.1004)
10	01309.0000	1	Ground Screw 120V W/Terminal Washer #10 - 32 x .50"
	01375.0000	1	Ground Screw 230V, Pan Head Sltd. #10-32 x .50"
	01512.0000	1	Lockwasher, Ext.-tooth #10 - 230V
11	23004.0000	1	Bracket, Terminal Block Mounting
	39248.0000	1	Bracket, Terminal Block Mounting (Models with Main Power Switch)
	02308.0000	2	Screw, Pan Head #8-32 x .38"
12	07038.0000	1	Terminal Block, 3 Pole (RED/WHI/BLK)
	01106.0000	1	Terminal Block, 2 Pole (WHI/BLK)
	01106.0001	1	Terminal Block, 2 Pole (RED/BLK)
	01106.0003	1	Terminal Block, 3 Pole (BLU/BRN)
	01317.0000	2	Screw, Truss Head #8 - 32 x .375"
13	01590.0000	1	Connector, Cable 120/240V
	32833.0000	1	Strain Relief, Cord (230V)
	01531.0000	1	Washer, Reducing (230V)
14	27790.1000	1	Receptacle Assembly, Spring Contact (Includes items 15, 16 & 17)
	20608.0000	2	Screw, Flat Head #6-32 x .375" SST Black
15	27746.0000	1	Housing, Spring Contact
16	27788.0000	2	Spring
17	27748.0000	2	Pin, Contact
	01521.0000	2	Washer, Flat
	00973.0000	4	Nut, Keps #6-32 - Zinc Pl

(Continued)

* Indicates the part number listed is for reference only. See DESCRIPTION for possible service replacement.



Models with Main Power Switch

ELECTRICAL CONTROLS & READY LIGHT

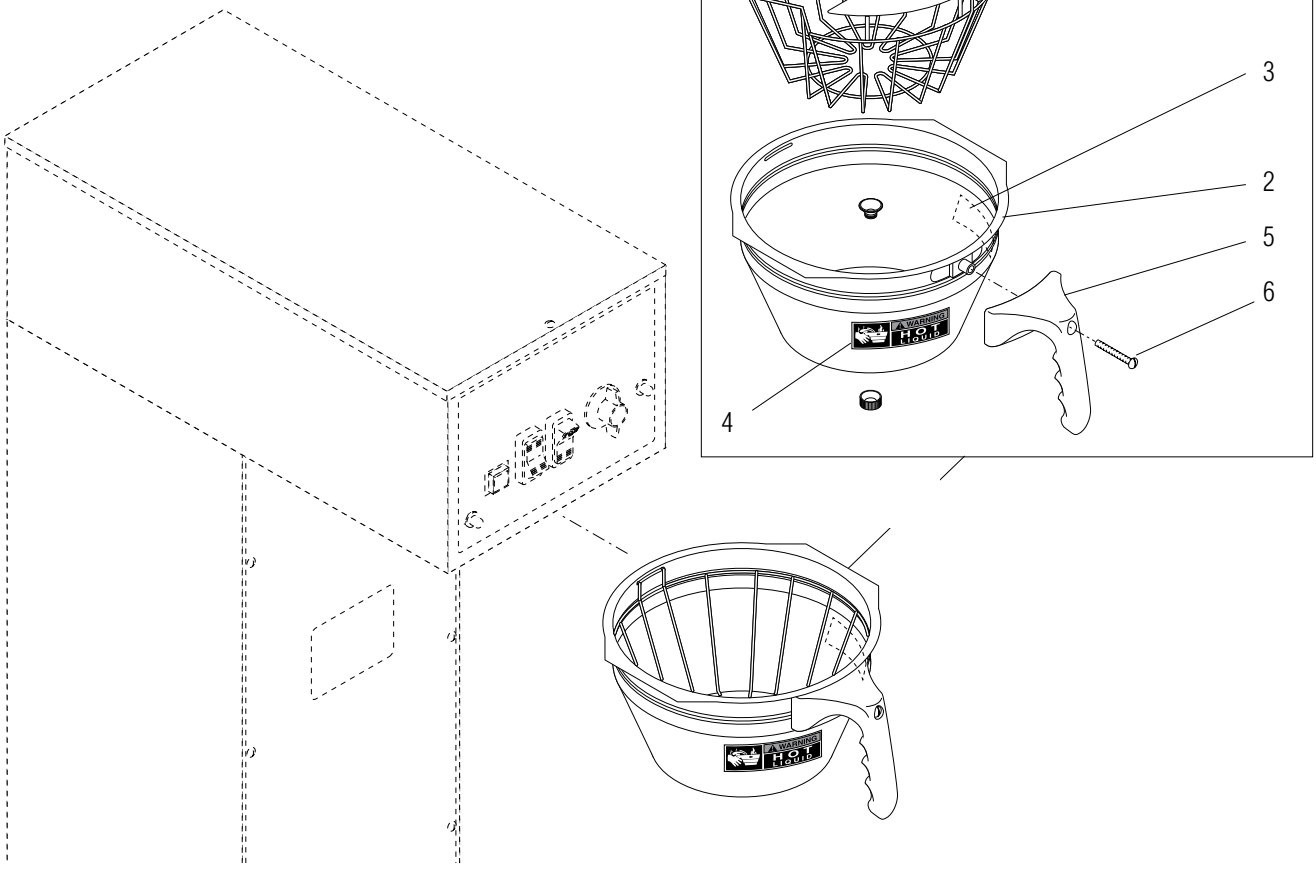
ITEM	PART NO.	QTY.	DESCRIPTION
18	22126.0000	1	Rectifier
	02367.0000	1	Screw, Truss Head #6-32 x .625"
19	27181.0001	1	Circuit Breaker, 4 amp
20	27253.0001	1	Transformer, 80VA 120/240V
	29179.0001	1	Transformer, 80VA 230V CE
	01347.0000	2	Screw, Truss Head #6-32 x .375"
	00973.0000	2	Nut, Keps #6-32
21	26722.0000	2	Adapter, Spade
22	03052.0001	1	Relay
	01347.0000	1	Screw, Truss Head #6-32 x .375"
23	28264.0000	1	Strap, Transformer, Hold Down (Late Models)
	01347.0000	2	Screw, Truss Head #6-32 x .375"
24	27705.0000	1	Terminal Lug (230V)
	01327.0000	1	Screw, Pan Head #10-32 x .38"
	01512.0000	1	Lockwasher, Ext.-tooth #10
25	00824.0001	1	Decal, Equipotential (230V)
26	00824.0002	1	Decal, Ground (230V)
27	38894.0001	1	Switch, Main Power (Not used on all models)
	01308.0002	2	Screw, Truss Head #6-32 x .25" (Switch Mounting)
	01327.0000	4	Screw, Pan Head #10-32 x .375"
	01512.0000	4	Lockwasher, External Tooth #10

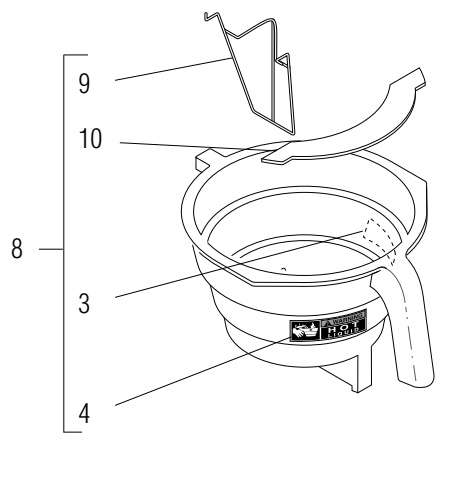
Prior to S.N. SNG0014000

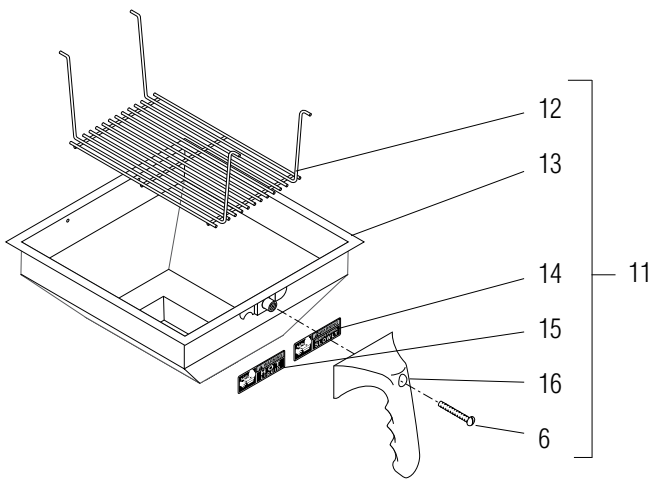
The following items are not illustrated:

28	01699.0000	1	Cord, Power (1.75 Gal Models only)
	25662.0000	1	Cord, Power (DBC Models only)
	27728.0004	1	Cord, Power (230V Models only)
	23799.0001	1	Cord Assy, Power (120V Models only))
29	28217.0002	1	Wiring Harness, Main (120/240V)
	28217.0001	1	Wiring Harness, Main (120V)
	29335.0000	1	Wiring Harness, Main (230V)
	29335.0001	1	Wiring Harness, Main (230V with Product #27800.0010)
30	23378.0000	1	Wiring Harness, Contactor (240V)
	23378.0001	1	Wiring Harness, Contactor (120V)
	27945.0001	1	Thermal Cutoff, Contactor Blk 12" (230V CE)
	27945.0008	1	Thermal Cutoff, Contactor Red 16" (230V CE)
31	27791.0001	1	Wiring Harness, Server Contacts (120V)
	27791.0004	1	Wiring Harness, Server Contacts (230V CE)
32	28058.0000	1	Wiring Harness, Relay(Prior to S.N. SNG0014000)
33	29162.0000	1	Wiring Harness, Switch/Transformer)(After S.N. SNG0014000)
34	25645.0003	1	Wiring Harness, Sig DBC (DBC Models Only)
35	25646.0003	1	Wiring Harness, Power DBC (DBC Models Only)
36	34464.0000	1	Wiring Harness, Tube Warmer to Transformer (230V)
37	28318.0000	1	Wiring Harness, Rotary Switch (230V CE)
38	37859.0002	1	Wiring Harness, Main Power Switch
38	46437.0000	1	Wiring Harness, Contactor (230V models without Thermal Cut-off)

* Indicates the part number listed is for reference only. See DESCRIPTION for possible service replacement.







OPTIONAL FUNNELS

P1358

ITEM	PART NO.	QTY.	DESCRIPTION
1	20201.1201	1	Funnel Assy, SST (Includes Items 2 thru 7)
2	24462.0002	1	Funnel W/Decals (Includes items 3 & 4)
3	03408.0004	1	Decal, Caution-Remove Funnel
4	03409.0004	1	Decal, Caution-Hot Liquid
5	20201.1100	1	Handle, Funnel-Black
6	12499.0002	1	Screw, Round Head .25" - 20 x 1.50"
7	- - - - - - - -	1	Filter Basket (First Type. Not available, order Second Type)
	33089.0000	1	Filter Basket W/ Splash Guard (Second Type)
8	22735.0000	1	Funnel Assy, Plastic-Black (Includes items 3, 4, 9 & 10)
	22735.0001	1	Funnel Assy, Plastic-Smoke (Includes items 3, 4, 9 & 10)
9	21911.0000	1	Funnel Adapter, Water by-Pass
10	32965.0000	1	Splash Guard
11	29911.0000	1	Funnel Assy, Pouch Pack (Includes items 6 & 12 thru 16)
12	29916.0000	1	Wire Form Insert
13	29914.0000	1	Funnel W/Decals (Includes items 14 & 15)
14	03408.0002	1	Decal, Warning-Remove Funnel
15	03409.0002	1	Decal, Warning-Hot Liquid
16	29915.0000	1	Handle, Pouch Pack Funnel

* Indicates the part number listed is for reference only. See DESCRIPTION for possible service replacement.

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